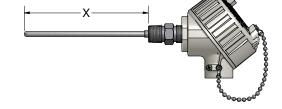
Explosion-Proof, Fixed-Element RTDs are made for use in U.S. and Canadian hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. FM and CSA approved assemblies, dependent on connection head type, meet XP Class I, Division 1, Group A, B, C and D; DIP Class II, Division I, Groups E, F, G, and Class III, Division 1. They may be installed directly in the process without being inserted into a thermowell. The assemblies feature 316 stainless steel sheaths in various diameter sizes. They are available with or without process mountings and with aluminum or stainless steel explosion-proof connection heads.







# **ORDER CODES**



# 1-0 Agency Approval

CODE	DESCRIPTION	
XP	FM/CSA explosion-proof-approved assembly	

# 2-0 100 $\Omega$ Platinum RTD Elements

α = 0.003 85 °C"			
CODE		TOLERANCE <sup>[1]</sup>	
LOW RANG	LOW RANGE WIRE WOUND (-200 to 200) ℃		
SINGLE	DUPLEX		
R1T185L	R1T285L	Grade B	
R5T185L	R5T285L	(1/5) Class B	
LOW RANG	GE THIN FIL	M (-50 to 200) °C	
RBF185L	RBF285L	Class B	
RAF185L	RAF285L	Class A	
HIGH RANGE WIRE WOUND (-200 to 600) ℃			
R1T185H	R1T285H	Grade B	
RAT185H	RAT285H	Class A	
[1] Refer to RTD tolerance information in the General Information section for calculations to determine specific tolerance at temperature.			

# 2-1 Sheath Diameters 316 SS

CODE	DIAMETERS (inches)
28[1]	1/8
38	3/16
48	1/4
68	3/8
[1] Not available in duplex	

# 2-2 Element Connection

CODE	DESCRIPTION
2	2-wire element
3	3-wire element
4 <sup>[1]</sup> 4-wire element	
[1] Not available in duplex or with 440 Series Transmitter	

#### 5-1 Head Terminations

CODE	DESCRIPTION	
74	DIN form B aluminum explosion-proof head, Group A	
75T-642B	(4 to 20) mA HART® Field Transmitter with aluminum explosion-proof housing, Group A	
76T82- D10	(4 to 20) mA dual input HART® Field Transmitter with digital display and explosion-proof housing, Group A	
93	Aluminum explosion-proof head, Group B	
94	316L stainless steel explosion-proof head, Group A	
5-2 Options		
SB	1/2" NPT conduit reducer bushing	
I	Stainless steel tag	
T-440 <sup>[1]</sup>	(4 to 20) mA head-mounted transmitter	
T-441	(4 to 20) mA isolated head-mounted transmitter	
T-442	(4 to 20) mA HART® isolated head-mounted transmitter	
T82-00	(4 to 20) mA dual input, isolated HART® head-mounted transmitter	
See transn	nitter ordering information in back of section.	
[1] Not ava	ilable with option 74	

# 5-0 Head Mounting Fittings

CODE	DESCRIPTION	
6HN	1/2" x 1/2" NPT steel hex nipple 1" "E" length	
8HN	1/2" x 1/2" NPT stainless steel hex nipple 1" "E" length	
9HP 1/2" NPT stainless steel bushing (no process threads)		
8RNDC	3/4" x 1/2" NPT stainless steel hex nipple	

# 4-0 Sheath Mounting Fittings

CODE	DESCRIPTION	
00	No Fitting	

# 3-0 "X" Dimensions

Insert three digit sheath length ("X" Dimension) in inches.



# Explosion-Proof

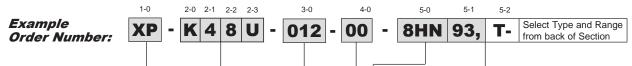
Explosion-Proof, Fixed-Element Thermocouples are made for use in U.S. and Canadian hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. FM and CSA approved assemblies, dependant on connection head type, meet XP Class I, Division 1, Group A, B, C and D; DIP Class II, Division I, Groups E, F, G and Class III, Division 1. They may be installed directly in the process without being inserted into a thermowell. The assemblies feature 316 stainless steel sheaths in various diameter sizes and ungrounded isolated junctions. They are available with or without process mountings and with aluminum or stainless steel explosion-proof connection heads.





# X





## 1-0 Agency Approval

CODE	DESCRIPTION	
XP	FM/CSA explosion-proof- approved assembly	

## 2-0 Thermocouple Types

CODE	CODE
SINGLE	DUPLEX
Е	EE
J	JJ
K	KK
Т	TT

#### 2-1 Sheath Diameters

CODE	DIAMETER (inches)	
2	1/8	
3	3/16	
4	1/4	
6	3/8	

## 2-2 Sheath Materials

CODE	MATERIAL	STANDARD AVAILABLE TYPES
3	Alloy 600	K
4	310 SS	K
5	446 SS	K
8	316 SS	E, J, K, T
	1	

# 2-3 Measuring Junction

CODE	DESCRIPTION
U	Ungrounded

HART® is a registered trademark of the HART Communication Foundation.

# 5-1 Head Terminations

CODE	DESCRIPTION	
74	DIN form B aluminum explosion-proof head, Group B	
75T-642B	(4 to 20) mA HART® Field Transmitter with aluminum explosion-proof housing, Group A	
76T82- D10	(4 to 20) mA dual input HART® Field Transmitter with digital display and explosion-proof housing, Group A	
93	Aluminum explosion-proof head, Group B	
94	316L stainless steel explosion-proof head, Group A	
5-2 Options		
SB	1/2" NPT conduit reducer bushing	
1	Stainless steel tag	
T-441	(4 to 20) mA isolated head-mounted transmitter	
T-442	(4 to 20) mA HART® isolated head-mounted	
1-442	transmitter	
T82-00	(4 to 20) mA dual input, isolated HART® head-mounted transmitter	
See transmitter ordering information in back of section.		

# 5-0 Head Mounting Fittings

CODE	DESCRIPTION	
6HN	1/2" x 1/2" NPT steel hex nipple	
8HN	1/2" x 1/2" NPT stainless steel hex nipple	
9HP	1/2" NPT stainless steel bushing (no process threads)	
8RNDC	3/4" x 1/2" NPT stainless steel hex nipple	

# 4-0 Sheath Mounting Fittings

CODE	DESCRIPTION	
00	No Fitting	

# 3-0 "X" Dimensions

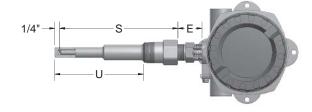
Insert three digit sheath length ("X" Dimension) in inches.



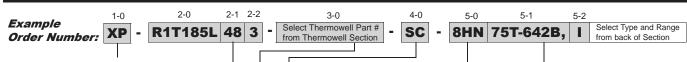
Explosion-Proof RTD Assemblies with Thermowells are made for use in U.S. and Canadian hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. FM and CSA approved assemblies, dependant on connection head type, meet XP Class I, Division 1, Group A, B, C, and D; DIP Class II, Division I, Groups E, F, G and Class III, Division 1. The required thermowell is available in standard, heavy-duty, and flanged constructions. The assemblies feature 316 stainless steel sheaths. They are available with aluminum or stainless steel explosion-proof connection heads.







# ORDER CODES



# 1-0 Agency Approval

CODE	DESCRIPTION	
XP	FM/CSA explosion-proof-approved assembly	

# 2-0 100 $\Omega$ Platinum RTD Elements $\alpha$ = 0.003 85 °C-1

C	ODE	TOLERANCE <sup>[1]</sup>	
LOW RANGE WIRE WOUND (-200 to 200) ℃			
SINGLE	DUPLEX		
R1T185L	R1T285L	Grade B	
R5T185L	R5T285L	(1/5) Class B	
LOW RANGE THIN FILM (-50 to 200) ℃			
RBF185L	RBF285L	Class B	
RAF185L	RAF285L	Class A	
HIGH RANGE WIRE WOUND (-200 to 600) ℃			
R1T185H	R1T285H	Grade B	
RAT185H RAT285H Class A			
[1] Refer to RTD tolerance information in the General Information section for calculations to determine specific tolerance at temperature.			

# 2-1 Sheath Diameters 316 SS

CODE	DIAMETERS (inches)	
48	1/4	

# 2-2 Element Connection

CODE	DESCRIPTION
2	2-wire
3	3-wire
4 <sup>[1]</sup>	4-wire
[1] Not available in duplex or with 440 Series Transmitter	

# 3-0 Thermowell

Select thermowell part number from Thermowell Section.

# 5-1 Head Terminations

CODE	DESCRIPTION	
74	DIN form B aluminum explosion-proof head, Group A	
75T-642B	(4 to 20) mA HART® Field Transmitter with aluminum explosion-proof housing, Group A	
76T82-D10	(4 to 20) mA dual input HART $^{\!\circ}$ Field Transmitter with digital display and explosion-proof housing, Group A	
93	Aluminum explosion-proof head, Group B	
94	316L stainless steel explosion-proof head, Group A	
5-2 Options		
SB	1/2" NPT conduit reducer bushing	
I	Stainless steel tag	
T-440 <sup>[1]</sup>	(4 to 20) mA head-mounted transmitter	
T-441	(4 to 20) mA isolated head-mounted transmitter	
T-442	(4 to 20) mA HART® isolated head-mounted transmitter	
T82-00	(4 to 20) mA dual input, isolated HART® head-mounted transmitter	
See transmitter ordering information in back of section.		
[1] Not available with option 74.		

# 5-0 Head Mounting Fittings

CODE	DESCRIPTION	CODE	DESCRIPTION
STEEL FITTINGS		316SS F	FITTINGS
6HN	1/2" x 1/2" NPT hex nipple 1" length	8HN	1/2" x 1/2" NPT hex nipple 1" length
6PN_	1/2" NPT pipe nipple (specify "E" length in inches)	8PN	1/2" NPT pipe nipple (specify "E" length in inches)
6XU_1 1/2" NPT union/nipple (specify "E" length in inches) 8XU_1 1/2" NPT union/nipple (specify "E" length in inches)			
[1] 3 1/2" Minimum length required. Maximum allowable "E" length is 9"			

# 4-0 Element Options

CODE	DESCRIPTION	
SL <sup>[1]</sup>	Spring-loaded element	
SC	Self-contained, spring-loaded element	
[1] Not available with option 75T-642B		



(4 to 20) mA dual input HART® Field Transmitter with digital display and



Explosion-Proof Thermocouple Assemblies with Thermowells are made for use in U.S. and Canadian hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. FM and CSA approved assemblies, dependant on connection head type, meet XP Class I, Division 1, Group A, B, C, and D; DIP Class II, Division I, Groups E, F, G and Class III, Division 1. The required thermowell is available in standard, heavy-duty, and flanged constructions. The assemblies feature 316 stainless steel sheaths and ungrounded isolated junctions. They are available with aluminum or stainless steel explosion-proof connection heads.







#### 2-1 2-2 1-0 2-3 4-0 5-1 5-2 3-0 5-0 Example Select Thermowell Part # Select Type and Range 48 94. Order Number: from Thermowell Section from back of Section 1-0 Agency Approval **Head Mounting Fittings** 5-0 DESCRIPTION CODE CODE DESCRIPTION CODE DESCRIPTION STEEL FITTINGS 316SS FITTINGS FM/CSA explosion-proof-ΧP approved assembly 1/2" x 1/2" NPT hex nipple 1" length 8HN 1/2" x 1/2" NPT hex nipple 1" length 1/2" NPT pipe nipple 1/2" NPT pipe nipple 6PN 8PN (specify "E" length in inches) (specify "E" length in inches) 1/2" NPT union/nipple 1/2" NPT union/nipple 2-1 Thermocouple Types 8XU\_<sup>[1]</sup> 6XU [1] (specify "E" length in inches) (specify "E" length in inches) CODE CODE [1] 3 1/2" minimum length required. SINGLE **DUPLEX** Maximum allowable "E" length is 9" Ε EE J JJ 5-1 **Head Terminations** Κ ΚK CODE DESCRIPTION TT 74 DIN form B aluminum explosion-proof head, Group A (4 to 20) mA HART® Field Transmitter with aluminum explosion-proof 2-2 Sheath Diameters 316 SS 75T-642B housing, Group A

76T82-D10

**Options** 

93

94

5-2

SB

T-441

T-442

T82-00

CODE	DIAMETER (inches)
48	1/4

# 2-3 Measuring Junction

CODE	DESCRIPTION	
U	Ungrounded	

# 3-0 Thermowell

Select thermowell from Thermowell Section.

## 4-0 Element Options

SL <sup>[1]</sup>	Spring-loaded element			
SC	Self-contained spring- loaded element			
[1] Not available with option 75T-642B				

 $\ensuremath{\mathsf{HART}}\xspace^{\ensuremath{\vartheta}}$  is a registered trademark of the HART Communication Foundation.



explosion-proof housing, Group A

Aluminum explosion-proof head, Group B

1/2" NPT conduit reducer bushing

See transmitter ordering information in back of section.

Stainless steel tag

316L stainless steel explosion-proof head, Group A

(4 to 20) mA isolated head-mounted transmitter

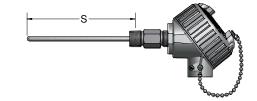
(4 to 20) mA HART® isolated head-mounted transmitter

(4 to 20) mA dual input, isolated HART® head-mounted transmitter

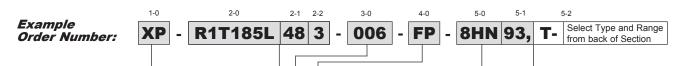
Explosion-Proof, Spring-Loaded RTDs are made for use in U.S. and Canadian hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. FM and CSA approved assemblies, dependant on connection head type, meet XP Class I, Division 1, Group B, C and D; DIP Class II, Division I, Groups E, F, G and Class III, Division 1. Pyromation provides sensors for installation into your existing thermowell or provides the required thermowell as part of the assembly. Refer to the Thermowell Section of this catalog for product selection. The assemblies feature 316 stainless steel sheaths. They are available with aluminum or stainless steel explosion-proof connection heads. **Note:** The "S" dimension will measure 1/4" longer than specified when the spring is in the relaxed position. The "S" dimension is calculated when the sensor is compressed or in the installed position. This design allows 1/4" spring compression to ensure positive contact with the bottom of the thermowell.







# **ORDER CODES**



# 1-0 Agency Approval

CODE	DESCRIPTION
XP	FM/CSA explosion-proof-approved assembly

# 2-0 100 $\Omega$ Platinum RTD Elements $\alpha$ = 0.003 85 °C<sup>-1</sup>

CC	DDE	TOLERANCE <sup>[1]</sup>		
LOW RANG	ND (-200 to 200) ℃			
SINGLE	DUPLEX			
R1T185L	R1T285L	Grade B		
R5T185L	R5T285L	(1/5) Class B		
LOW RANG	(-50 to 200) ℃			
RBF185L	RBF285L	Class B Class A		
RAF185L	RAF285L			
HIGH RANGE WIRE WOUND (-200 to 600) °C				
R1T185H	R1T285H	Grade B		
RAT185H RAT285H		Class A		
[1] Refer to RTD tolerance information in the General Information section for calculations to				

## 2-1 Sheath Diameters 316 SS

CODE	DIAMETERS (inches)		
48	1/4		

determine specific tolerance at temperature.

### 2-2 Element Connection

CODE	DESCRIPTION				
2	2-wire				
3	3-wire				
4 <sup>[1]</sup>	4-wire				
[1] Not available in duplex or with 440 Series Transmitter					

#### 5-1 Head Terminations

CODE	DESCRIPTION				
74	DIN form B aluminum explosion-proof head, Group A				
75T-642D	(4 to 20) mA HART® Field Transmitter with aluminum explosion-proof housing, Group B				
76T82-D10	(4 to 20) mA dual input HART® Field Transmitter with digital display and explosion-proof housing, Group A				
93	Aluminum explosion-proof head, Group B				
94	316L stainless steel explosion-proof head, Group A				
5-2 Options					
SB	1/2" NPT conduit reducer bushing				
I	Stainless steel tag				
T-440	(4 to 20) mA head-mounted transmitter				
T-441	(4 to 20) mA isolated head-mounted transmitter				
T-442	(4 to 20) mA HART® isolated head-mounted transmitter				
T82-00 (4 to 20) mA dual input, isolated HART® head-mounted transmitter					
See transmitter ordering information in back of section.					

#### 5-0 Head Mounting Fittings

CODE	DESCRIPTION					
316 STAINLESS STEEL FITTINGS						
8HN	1/2" NPT flame-path fitting (1-1/2" "E" length)					
8PU4 <sup>[1]</sup>	1/2" NPT union/nipple with flame-path fitting (specify "E" length in inches, maximum allowable 9")					
[1] For lo	inger lengths replace "4" with length in inches.					

# 4-0 Element Options

FP | Spring-loaded element with flame path

#### 3-0 "S" Dimensions

Insert three digit sheath length ("S" Dimension) in inches

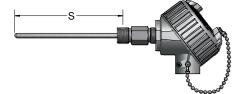


# Explosion-Proof

Explosion-Proof, Spring-Loaded Thermocouples are made for use in U.S. and Canadian hazardous areas. They are designed to extinguish flames inside the device, eliminating the potential for ignition of flammable mixtures in the surrounding atmosphere. FM and CSA approved assemblies, dependant on connection head type, meet XP Class I, Division 1, Group B, C and D; DIP Class II, Division 1, Groups E, F, G and Class III, Division 1. Pyromation provides sensors for installation into your existing thermowell or provides the required thermowell as part of the assembly. Refer to the Thermowell Section of this catalog for product selection. The assemblies feature 316 stainless steel sheaths and ungrounded isolated junctions. They are available with aluminum or stainless steel explosion-proof connection heads. **Note:** The "S" dimension will measure 1/4" longer than specified when the spring is in the relaxed postition. The "S" dimension is calculated when the sensor is compressed or in the installed position. This design allows 1/4" spring compression to ensure positive contact with the bottom of the thermowell.







#### 1-0 2-3 3-0 4-0 5-0 2-2 Example Select Type and Range U 48 012 8HN from back of Section Order Number: 1-0 Agency Approval **Head Terminations** CODE **DESCRIPTION** CODE **DESCRIPTION** 74 DIN form B aluminum explosion-proof head, Group A FM/CSA explosion-proof-ΧP approved assembly (4 to 20) mA HART® Field Transmitter with aluminum 75T-642D explosion-proof housing, Group B (4 to 20) mA dual input HART® Field Transmitter with digital 76T82-D10 display and explosion-proof housing, Group A 2-1 Thermocouple Types 93 Aluminum explosion-proof head, Group B CODE CODE 94 316L stainless steel explosion-proof head, Group A DUPLEX SINGLE 5-2 **Options** Ε FF SB 1/2" NPT conduit reducer bushing J JJ Stainless steel tag ΚK Κ T-441 (4 to 20) mA isolated head-mounted transmitter Т TT T-442 (4 to 20) mA HART® isolated head-mounted transmitter (4 to 20) mA dual input, isolated HART® head-mounted T82-00 **Sheath Diameters 316 SS** transmitter CODE **DIAMETER (inches)** See transmitter ordering information in back of section. 1/4 48

# 2-3 Measuring Junction

CODE		DESCRIPTION
	U	Ungrounded

### 3-0 "S" Dimensions

Insert three digit sheath length ("S" Dimension) in inches

# 5-0 Head Mounting Fittings

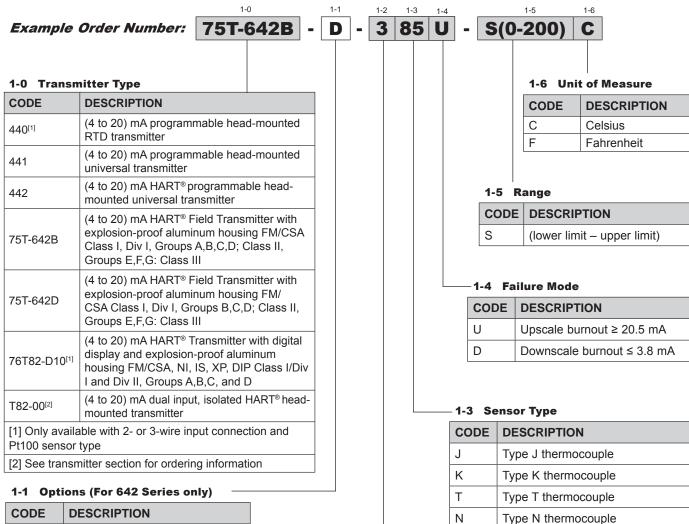
CODE	DESCRIPTION				
316 STAINLESS STEEL FITTINGS					
8HN	1/2" NPT flame-path fitting (1-1/2" "E" length)				
8PU4 <sup>[1]</sup>	1/2" NPT union/nipple with flame-path fitting (specify "E" length in inches, maximum allowable 9")				
[1] For longer lengths replace "4" with length in inches.					

## 4-0 Element Options

FP Spring-loaded element with flame path



# **ORDER CODES**



CODE	DESCRIPTION				
Т	Solid cover				
D Glass cover with digital display					
Leave blank if using 440, 441, or 442					

# 1-2 Input Type

CODE	DESCRIPTION				
00[1]	Unconfigured				
1	Thermocouple (TC)				
2	RTD (2-wire)				
3	RTD (3-wire)				
4 RTD (4-wire)					
[1] Default setting supplied as 3-wire Pt100 (0-100) °C					

# For complete transmitter specifications see Transmitter Section.

Ε

85

Type E thermocouple

100 ohm platinum ( $\alpha = 0.003 85 \,^{\circ}$ C)



# Explosion-Proof

			Connection Heads				
Complete Transmitter				74	75	93	94
Complete Transmitter Specifications are located in Transmitter Section.  Complete Connection Head Specifications are located in the Accessories Section.							
Temperature Transmitters			DIN form B Aluminum Explosion-Proof Head, Group A	Aluminum Explosion-Proof Field Transmitter Housing, Group A	Aluminum Explosion-Proof Head, Group B	316L Stainless Steel Explosion- Proof Head, Group A	
T-440		Input: Pt100 RTD Only	Programmable head-mounted transmitter, (4 to 20) mA analog output				Х
T-441		Input: Thermocouple, RTD, Other	Programmable head-mounted transmitter, isolated, (4 to 20) mA analog output	Х		Х	
T-442	HART	Input: Thermocouple, RTD, Other	Programmable head-mounted transmitter, isolated, HART® protocol, (4 to 20) mA analog output	X		X	
T82-00	HART	Input: Thermocouple, RTD, Other	(4 to 20) mA dual input, isolated HART® head-mounted transmitter	Х		Х	Х
T-642	MART	Input: Thermocouple, RTD, Other	Programmable field transmitter, isolated, HART® protocol, (4 to 20) mA analog output		X		
T-642 w/ display	BBBBB	Input: Thermocouple, RTD, Other	Programmable field transmitter, isolated, HART® protocol, (4 to 20) mA analog output with digital display		Х		
76T82-D10	HART	Input: Thermocouple, RTD, Other	(4 to 20) mA dual input HART® Field Transmitter with digital display and explosion- proof housing, Group A	Unit includes housing and transmitter.			



Classes	Groups	Divisi	ions
	Groups	1	2
Class I	Examples		
Location in which flammable gases or vapors are or may be present in the air in quantities sufficient to produce explosive or ignitable mixtures.	Group A: Acetylene Group B: Hydrogen Group C: Ethylene Group D: Propane, fuels, solvents	Locations where hazardous material exists under normal operating conditions or through breakdown or repair.	Locations where hazardous materials are expected to be confined within closed containers of closed systems but may become present through a leak or process failure.
Class II	Examples		
Locations that are hazardous because of the presence of combustible dust.	E: Metal dusts F: Carbon dust G: Combustible dust, flour, grain, wood, plastic, chemicals	Combustible dust is in the air under normal operating conditions in quantities sufficient to produce explosive or ignitable mixtures or through breakdown or repair.	Combustible dust may be in the air in sufficient quantities to produce an explosion due to abnormal operations or failure of electrical equipment.
Class III			
Locations that are hazardous because of the presence of easily ignitable fibers or flyings, but in which such fibers or flyings are not likely to be in suspension in the air in quantities sufficient to produce ignitable mixtures.	There are no defined groups. Examples are textiles, woodworking, paper fibers.	Easily ignitable fibers or materials producing combustible flyings are handled, manufactured, or used.	Easily ignitable fibers are stored or handled other than in the process of manufacture.

Methods of Protection					
Explosionproof (XP) Class I, Division 1, 2	Dust-Ignitionproof (DIP) Class II, Division 1, 2	Intrinsically Safe (IS) Class I, Division 1, 2 Class II, Division 1, 2 Class III, Division 1, 2	Nonincendive (NI) Class I, Division 2 Class II, Division 2 Class III, Division 1, 2		
Apparatus enclosed in a case that is capable of withstanding an explosion of a specified gas or vapor that may occur within it and of preventing the ignition of a specified gas or vapor surrounding the enclosure by sparks, flashes, or explosion of the gas or vapor within, and that operates at such an external temperature that a surrounding flammable atmosphere will not be ignited thereby.	Equipment enclosed in a manner that excludes dust and does not permit arcs, sparks, or heat otherwise generated or liberated inside of the enclosure to cause ignition of exterior accumulations or atmospheric suspensions of a specified dust on or in the vicinity of the enclosure.	Equipment not capable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific flammable or combustible atmospheric mixture in its most easily ignitable concentration.	Equipment having electrical circuitry that is incapable, under normal operating conditions, of causing ignition of a specified flammable gas-air, vapor-air, or dust-air mixture due to arcing or thermal means.		

This material is for reference only. Refer to The NEC® 2005 Handbook, NFPA 70: National Electrical Code® International Electrical Code® Series (Quincy, MA, 2005) for authoritative and complete documentation.

