

EPD-1601  
NOVEMBER 1, 2005

# FIREYE® EPD160, EPD161, EPD167 and EPD170 PROGRAMMER MODULES

AN ALTERNATIVE PROGRAMMER FOR USE  
WITH THE FLAME-MONITOR™ SYSTEM



## DESCRIPTION

The Fireeye EPD160, EPD161, EPD167 and EPD170 Programmer Modules are used with the FLAME-MONITOR™ Burner Management Control System. The operational characteristics are determined by the selection of the programmer. These characteristics include timing functions, switching sequences, and LED display.

The EPD programmers incorporate a series of seven (7) LED indicator lights to annunciate the current operating status of the FLAME-MONITOR control, as well as the reason for the last lockout condition. The EPD programmers include an RJ45 style connector to interface with a remote alpha-numeric display (P/N ED510) and two (2) RJ style connectors to connect to an E500 communication interface. **All EPD programmers come equipped with built-in modbus-rtu communications. Refer to bulletin E-1101 for complete details.**

The EPD FLAME-MONITOR System can be upgraded to include an E300 Expansion Module (remote alpha-numeric display required). The system also provides a 0-10 VDC test jack signal (located on the front bezel) to indicate flame signal strength.

The EPD160, EPD161, EPD167 and EPD170 provide start-up programming, safe-start check, and flame monitoring supervision. They insure open damper (high purge) prepurge, proof of low fire position, and fuel valve end switch safety checks. A running interlock circuit on the FLAME-MONITOR system constantly monitors the limit switches, air flow switches, and fuel pressure switches through the programmer. The control initiates a safety lockout if any of these circuits are open at the improper point in the control cycle. The EPD160, EPD161, EPD167 and EPD170 programmer modules also provide the option that requires the 3-P running interlock circuit to be proven open at the start of the operating cycle. This option is selected via a switch located on the bottom of the programmer module. (See "3-P Running Interlock Circuit - Proven Open To Start").

The programmer module will de-energize all fuel valve circuits within four (4) seconds (max.) following a flame failure or at the end of the pilot trial for ignition period if no flame is detected. An alarm circuit will be energized following a safety lockout.

The EPD programmer is the heart of the FLAME-MONITOR System and incorporates a plug-in design for easy installation. It is microprocessor based and stores the burner cycle and on-time history that is accessible with the ED510 alpha-numeric remote display, E500 Communication Interface or Modbus communications. If replaced, the new programmer card will begin accumulating a new history.

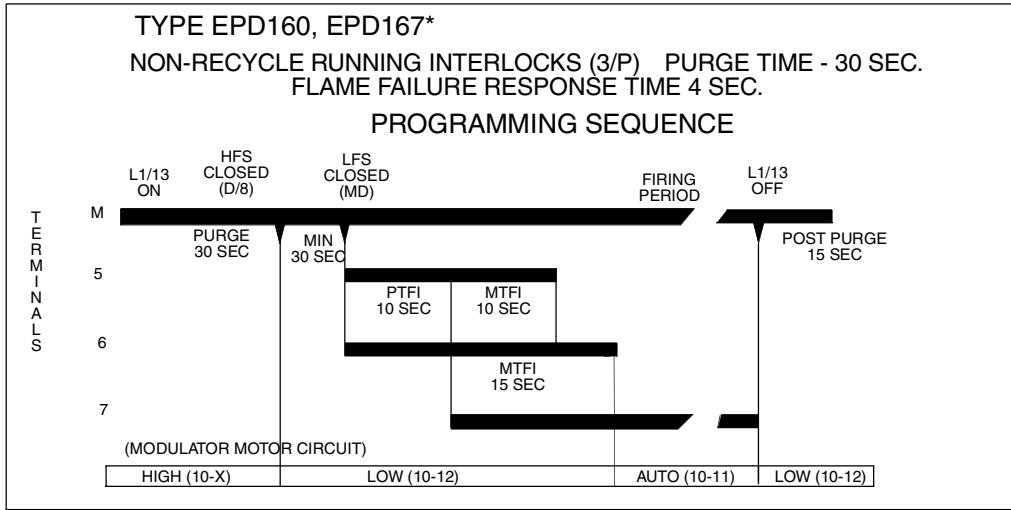
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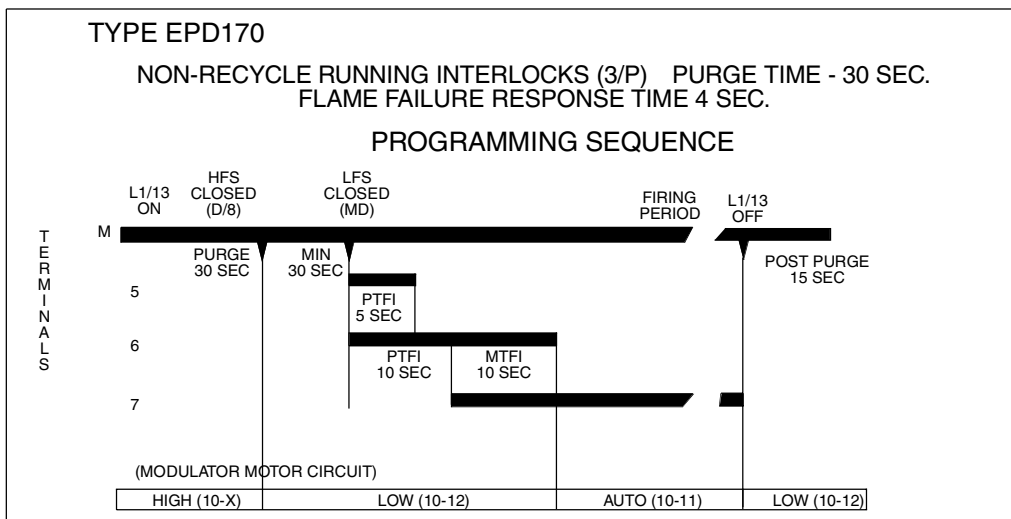
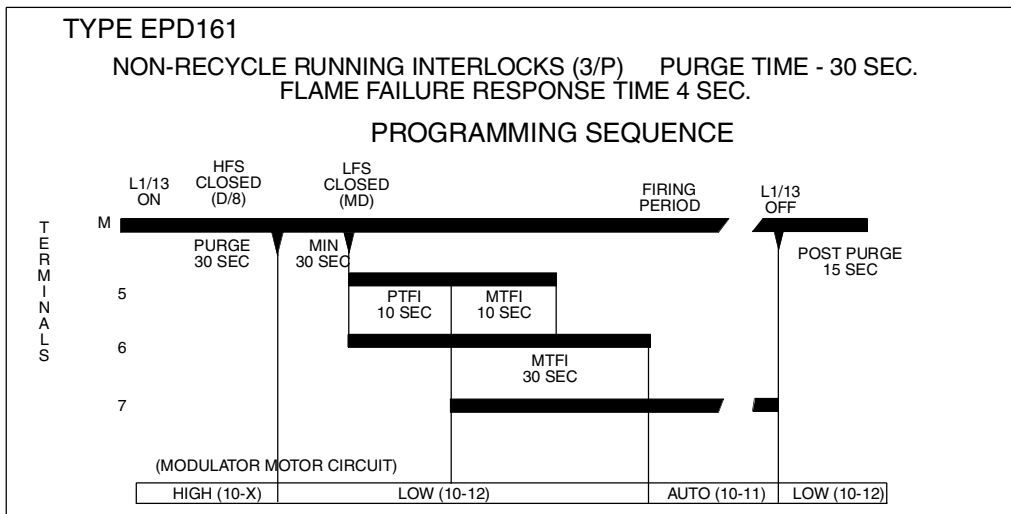
**WARNING: While all controls are mechanically interchangeable because they mate with a common wiring base, you must select the correct model for your application. Inappropriate application of a control could result in an unsafe condition hazardous to life and property. Selection of a control for a particular application should be made by a competent professional, such as a Boiler/Burner Service technician licensed by a state or other government agency.**



**TIMING CHARTS**



*\*The EPD167 does not initiate a lockout if the M-D low fire start interlock remains open indefinitely during purge.*





OPERATING TEMPERATURE LIMITS				
CONTROL	MAXIMUM		MINIMUM	
E110, EB700, EB701	140°F	60°C	-40°F	-40°C
EP, EPD Programmers	140°F	60°C	-40°F	-40°C
All Amplifiers	140°F	60°C	-40°F	-40°C
ED510 Display	140°F	60°C	32°F	0°C
Scanner UV1A, UV2, UV8A, 45UV3	200°F	93°C	-40°F	-40°C
45UV5-1007, 45UV5-1009 55UV5-1007, 55UV5-1009	200°F	93°C	-40°F	-40°C
Flame Rod (Tip 2460° F)	1500°F	816°C	-40°F	-40°C
48PT2	125°F	52°C	-40°F	-40°C
Humidity: 85% R.H. (Non-condensing)				

## INSTALLATION

Remove power from its wiring base before proceeding. Remove the control from the wiring base. If the control is a E100 FLAME-MONITOR control, remove the alpha-numeric display (ED500) and Type EP programmer module (e.g. EP160). If the control is a D-Series style control, replace the entire D-Series control (chassis, programmer, and amplifier) with the FLAME-MONITOR type control.

The EPD programmer modules are used with the Fireye EB700 base chassis. They are installed in the chassis by inserting the EPD programmer module into the second slot on the control. This slot is marked "Programmer Module" on the side of the chassis.

**NOTE:** The EPD programmer modules use two slot positions on the EB700 chassis ("Programmer Module" and "Display Module"). An ED510 alpha-numeric display can be added remote to the FLAME-MONITOR and EPD programmer.

EPD programmer modules are designed to fit only in the proper slot. They cannot be snapped into place if inserted in the wrong location. DO NOT FORCE THEM.

An amplifier module and flame scanner are also required for the FLAME-MONITOR control.

### Wiring Considerations for Remote Meter



**CAUTION:** When connecting a remote meter to the test jacks located on the front of the EPD programmer module, care should be taken to insure the remote meter wiring leads are at least twelve (12) inches away from any high ignition source (e.g. cables for ignition transformer).

Failure to follow this recommendation could cause the control to lockout and display the message "lockout scanner noise" or cause the control to freeze up, requiring the interruption of power to the control to reset the condition.



## ORDERING

Table 1:

EPD Programmer Module						
PART NO.	USED WITH	PURGE	IGNITION TIMING			FFRT
				PTFI	MTFI	
EPD160	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	15 Sec.	
EPD161	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	30 Sec.	
EPD167	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	15 Sec.	
EPD170	EB700 E110	30 Sec.	Term 5	5 Sec.	—	4 Sec. (max.)
			Term 6	10 Sec.	10 Sec.	

FFRT is the maximum Flame Failure Response Time  
NOTE: All modules have a non-recycle running interlock circuit (3/P)

The EPD167 programmer will wait indefinitely for the M-D low fire start switch to close prior to pilot trial for ignition. All other programmers will lockout after 10 minutes with the M-D interlock open.

## LED INDICATOR LIGHTS

The EPD programmer modules have seven (7) LED indicator lights to annunciate the operating status of the control, as well as provide the reason for the last lockout condition. The “Open Damper” and “Close Damper” LED’s provide easy set-up of the modulating motor end switches. Each LED has a graphic symbol to describe its function (see Table 2).

ALARM	In the event of a lockout condition, the Alarm LED will blink, the remaining LED's will light up to indicate the lockout condition. See “Safety Lockout Codes.”
FAN	Lights when the blower motor is energized (terminal M) and flashes when the RUN/CHECK switch is in the “Check” position during purge, PTFI and AUTO.
OPEN DAMPER	Will blink when the modulator motor is being driven to the high fire position. (circuit 10-X made). Once the high purge switch closes (D-8), this LED will light constant. This LED provides the status of the high fire purge interlock circuit (D-8). This LED lights anytime the D-8 circuit closes during pre-purge, PTFI, MTFI, post purge.
CLOSE DAMPER	Will blink when the modulator motor is being driven to the low fire position (circuit 10-12 made). Once the low fire switch closes (M-D), this LED will light constant. This LED provides the status of the low fire start interlock circuit (M-D). This LED lights anytime the M-D circuit closes during pre-purge, PTFI, MTFI, post purge.
IGNITION	Will blink during Pilot Trial For Ignition (PTFI). Will light constant during Main Trial For Ignition (MTFI).
AUTO	Will light when the control releases to automatic modulating control (circuit 10-11 made) and blinks when the RUN/CHECK switch is in the “Check” mode during the standby or run period.
FLAME	Will light whenever flame is detected by the flame scanner.

### BLINKING LEDs

When the burner is off, the LED's shall blink in succession every 60 seconds to indicate the off condition. Pressing the Reset button with the burner off will also blink the LED's in succession.

Table 2:

ALARM	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME



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## OPERATION

Refer to the wiring suggestions shown in Bulletin E-1101 before proceeding to power the FLAME-MONITOR control. Items such as scanner installation, short circuit tests and safety information should be reviewed.

*Note that for direct spark ignited oil burners, substitute the words "main oil valve" for "pilot valve."*

### **3-P RUNNING INTERLOCK CIRCUIT - PROVEN OPEN TO START:**

The EPD160, EPD161, EPD167 and EPD170 programmer modules provide the option that requires the 3-P running interlock circuit to be proven open at the start of the operating cycle. This option switch is located in the lower right corner of the programmer under the cover. If this option is enabled, the 3-P running interlock circuit **MUST be open** at the start of the operating cycle (L1-13 circuit closed). If this option is enabled and the 3-P circuit is closed at the start of the operating cycle, the control will hold for one (1) minute waiting for the 3-P circuit to open. The blower motor (terminal M) will not be energized until the 3-P circuit opens. The "Fan" and "Auto" LEDs will blink until the 3-P circuit opens. If after one (1) minute, the 3-P circuit does not open, the control will lockout and display the lockout code for "3-P RUN INTERLOCK CLOSED." This option is enabled or disabled via a switch on the bottom of the programmer. The programmers are shipped with this option disabled.

### **HIGH FIRE PURGE (D-8) AND LOW FIRE START (M-D) INTERLOCKS**

The EPD160, EPD161, EPD167 and EPD170 programmer modules provide the option that requires the D-8 high purge interlock to be proven at the start of the operating cycle and that the M-D low fire start interlock be proven open at the start of the of low fire purge. Both options are selected simultaneously along with the requirement that the 3-P running interlock circuit be proven open at start. If this option is enabled and the D-8 circuit is closed at the start of the operating cycle, the control will hold for thirty (30) seconds, waiting for the D-8 circuit to open. If after thirty (30) seconds the circuit is still closed, lockout will occur. After high fire purge is complete and low fire start begins, the M-D low fire start interlock circuit must be open. If after ten (10) seconds the M-D circuit is still closed, lockout will occur.

### **SETUP AND ADJUSTMENT OF DAMPER MOTOR END SWITCHES**

The "Open Damper" and "Close Damper" LED's provide positive indication of the position of the damper motor end switches during Purge, PTFI, MTFI, Post Purge, and when the "Check/Run" switch is in the "Check" position. This feature allows easy set-up and proper adjustment of the modulating motor end switches.

### **START-UP (Normal Cycle):**

1. Constant 120 VAC should be available to terminals L1 and L2 on the wiring base.
2. The operating control circuit (L1-13) will close, signaling the burner to start its firing sequence.
3. If the 3-P Open To Start switch is enabled, the 3-P circuit must be open before the cycle will continue. See (3-P RUNNING INTERLOCK CIRCUIT - PROVEN OPEN TO START).
4. Assuming the fuel valve end switch (13-3) is closed, the burner/blower motor (terminal M) circuit is energized. **The "Fan" LED will light.** The running interlock (limit) circuit (3-P) will close provided there is sufficient purge air available and all remaining interlocks are closed.
5. The firing rate motor (Modulator Motor) is driven toward the high purge open damper position (10-X circuit made). **The "Open Damper" LED will blink.**
6. When the firing rate motor reaches its open damper position, the High purge switch closes (D-8), **the "Open Damper" LED will light constant**, and the prepurge interval of 30 seconds is initiated. If the D-8 circuit does not close, the program will hold in this position for ten (10) minutes waiting for the circuit to close. If it does not close, the control will lockout.
7. When the 30 second prepurge is completed, **the "Open Damper" LED goes out**, the firing rate motor is driven towards the low purge damper position (10-12 circuit made), and **the "Close Damper" LED will blink.**



8. Following a 30 second delay (to permit the firing rate motor to move to the low fire position), the control will wait for the low fire switch (M-D) to close. When the switch closes, **the “Close Damper” LED will light constant**, and the trial for ignition sequence will start. If the M-D circuit does not close, the program will hold in this position for ten (10) minutes waiting for the circuit to close. If it does not close, the control will lockout. **The EPD167 will wait indefinitely for the M-D low fire switch to close.**
9. With the EPD160 programmer, the trial for ignition period begins with terminals 5 and 6 being energized simultaneously. **The “Ignition” LED will blink.** This is known as PTFI (Pilot Trial For Ignition). This period is ten (10) seconds in duration. If flame is detected during the 10 second PTFI period, **the “Flame” LED will light**, and the MTFI (Main Trial For Ignition) sequence will start. If no flame is detected after ten seconds, the control will de-energize terminals 5 and 6 and lockout.

*Note: Trial for ignition timings depend on the programmer selected. Refer to the timing charts on page 2 for the timing differences between the EPD160, EPD161 and EPD170.*

10. When flame is detected, the test meter jacks on the front of the EPD display will provide an indication of flame signal strength. A remote alpha-numeric display will also provide a readout of the flame signal strength.

	Test Meter Jacks	Alpha-Numeric Display
Minimum Acceptable	3.0 VDC	6-16
Normal	4.0-10.0 VDC	20-80

11. With flame proven at the end of PTFI, the main flame trial for ignition (MTFI) begins and terminal 7 is energized. **The “Ignition” LED will light constant.** Terminal 5 is de-energized ten (10) seconds later, and terminal 6 is de-energized after another five (5) seconds.

*NOTE: Trial for ignition timings depend on the programmer selected. Refer to the timing charts on page 2 for the timing differences between the EPD160, EPD161, and EPD170.*

12. The modulator motor is now released to automatic modulation (10-11 circuit made), **the “Ignition” LED goes out, the “Auto” LED is lit**, and the modulator motor is under the control of the proportional controller. The test meter jacks and remote alpha-numeric display will provide an indication of flame signal strength.

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## NORMAL SHUTDOWN

1. When the operating control circuit (L1-13) opens, the main fuel valve is de-energized. **“Flame” LED goes out, “Auto” LED goes out.** The firing rate motor is driven to the low purge position. **The “Close Damper” LED will light** when the low fire switch (M-D) closes.

*NOTE: If any flame is still detected by the flame scanner, the “Flame” LED will remain lit.*

2. Following a fifteen (15) second post purge, the burner/blower motor is de-energized. **The “Fan” LED goes out.**
3. The burner is now off. The LED's shall blink in succession every 60 seconds to indicate the off condition. Pressing the Reset button with the burner off will also blink the LED's in succession.



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## SAFETY SHUTDOWN

In the event of a lockout condition, **the Alarm LED will light**. See “Resetting a Lockout” on page 8.

1. If the running interlock circuit (3-P) does not close within ten (10) seconds during prepurge, the control will lockout and the blower motor will be de-energized. If the interlock circuit opens during the trial for ignition period or firing period, all fuel valves will be de-energized and the control will lockout.
2. If the 3-P Open To Start switch is enabled, and the 3-P circuit is closed at the start of the operating cycle, the control will hold for one (1) minute waiting for the 3-P circuit to open. If after one (1) minute, the 3-P circuit does not open, the control will lockout.
3. If pilot flame is not detected during the 10 second trial for ignition period, the pilot valve and ignition transformer will be de-energized and the control will lockout.
4. If main flame is not detected for a continuous four second period during the main trial for ignition period, all fuel valves will be de-energized and the control will lockout.
5. If the main flame fails during a firing cycle, all fuel valves will be de-energized within four (4) seconds (max.) after loss of flame signal and the control will lockout.
6. If flame is seen at an improper time once the blower motor is energized (e.g. during purge), the control will lockout within four seconds.
7. If flame is detected while the operating control (L1-13) is open, **the “Flame” LED will light** and if the flame signal (real or simulated) is still present after sixty (60) seconds, the control will lockout.
8. If the operating control (L1-13) closes and flame is still detected, the control will not energize the blower motor but will wait for the flame signal to go away. If after sixty (60) seconds, the flame signal is still present, the control will lockout. If the flame signal goes away within 60 seconds after the operating control closes, the control will energize the blower motor and proceed with a normal start-up.



## RESETTING A LOCKOUT <sup>4</sup>







In the event of a lockout condition, the Reset button must be pressed and released to reset the lockout. When a lockout occurs, only the Alarm LED is initially lit and blinks while the remaining LED's indicate the cause of lockout.

**NOTE:** The Reset button must be pressed and released for the control to recognize the button.

LOCKOUT MESSAGE	LED DISPLAY READOUT ● = ON						DESCRIPTION
	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME	
FLAME FAIL - PTFI	●	●	●	○	○	○	Flame failure occurred during pilot trial for ignition.
FLAME FAIL - MTFI	●	●	○	○	●	○	Flame failure occurred during main trial for ignition.
FLAME FAIL	●	○	●	○	○	●	Flame failure occurred during main burner on period.
FALSE FLAME - PURGE <sup>3</sup>	○	●	●	●	●	○	Flame was sensed for more than 4 seconds during purge.
FALSE FLAME	○	○	●	○	●	○	Flame sensed by the burner for more than 60 seconds at the start of the burner cycle.
3-P RUN INTLCK OPEN - PURGE	●	○	●	○	●	○	Running interlock circuit (3-P) has opened during purge.
3-P RUN INTLCK CLOSED <sup>1</sup>	○	●	●	○	●	○	Running interlock circuit (3-P) was closed for more than 1 minute at the start of the burner cycle. <sup>1</sup>
M-D LOW FIRE START OPEN	○	●	○	○	●	○	The low fire start interlock has failed to close after 10 minutes during purge. (The EPD167 waits indefinitely).
M-D CLOSED	○	○	○	○	●	○	The low fire start interlock is closed at the end of high fire purge with 3-P Proved Open selected.
13-3 FUEL VALVE END SWITCH OPEN	●	○	●	●	●	○	The fuel valve end switch (13-3) has opened during startup or purge.
CHECK CHASSIS	○	●	●	○	●	●	Voltage on terminal 7 at improper time or defective chassis. <sup>2</sup>
CHECK PROGRAMMER	●	●	●	○	●	●	Voltage on terminals 5 or 6 at improper time or high electrical noise or defective programmer. <sup>2</sup>
CHECK AMPLIFIER	○	○	○	●	●	●	High electrical noise or defective amplifier <sup>2</sup>
CHECK SCANNER	○	○	●	●	○	○	Flame signal detected during shutter close time of the 45UV5.
SCANNER NOISE	●	●	○	●	●	●	Electrical noise due to ignition cable.
SHORT CIRCUIT TERM 5,6,7	○	○	○	○	●	○	Excessive current or short circuit on terminals 5, 6, or 7.
EXPANSION MODULE	●	○	○	●	●	●	Defective Coupler on E300
AUTO CHECK FAIL	○	●	○	●	●	●	Diagnostic check of flame amplifier failed.
LINE FREQUENCY NOISE DETECTED	○	●	●	○	○	○	Electrical noise detected on terminals L1 and L2.
FUEL VALVE STATE CHANGE	●	●	●	○	○	●	During PTFI, Terminal 7 is not the same as previous cycle.





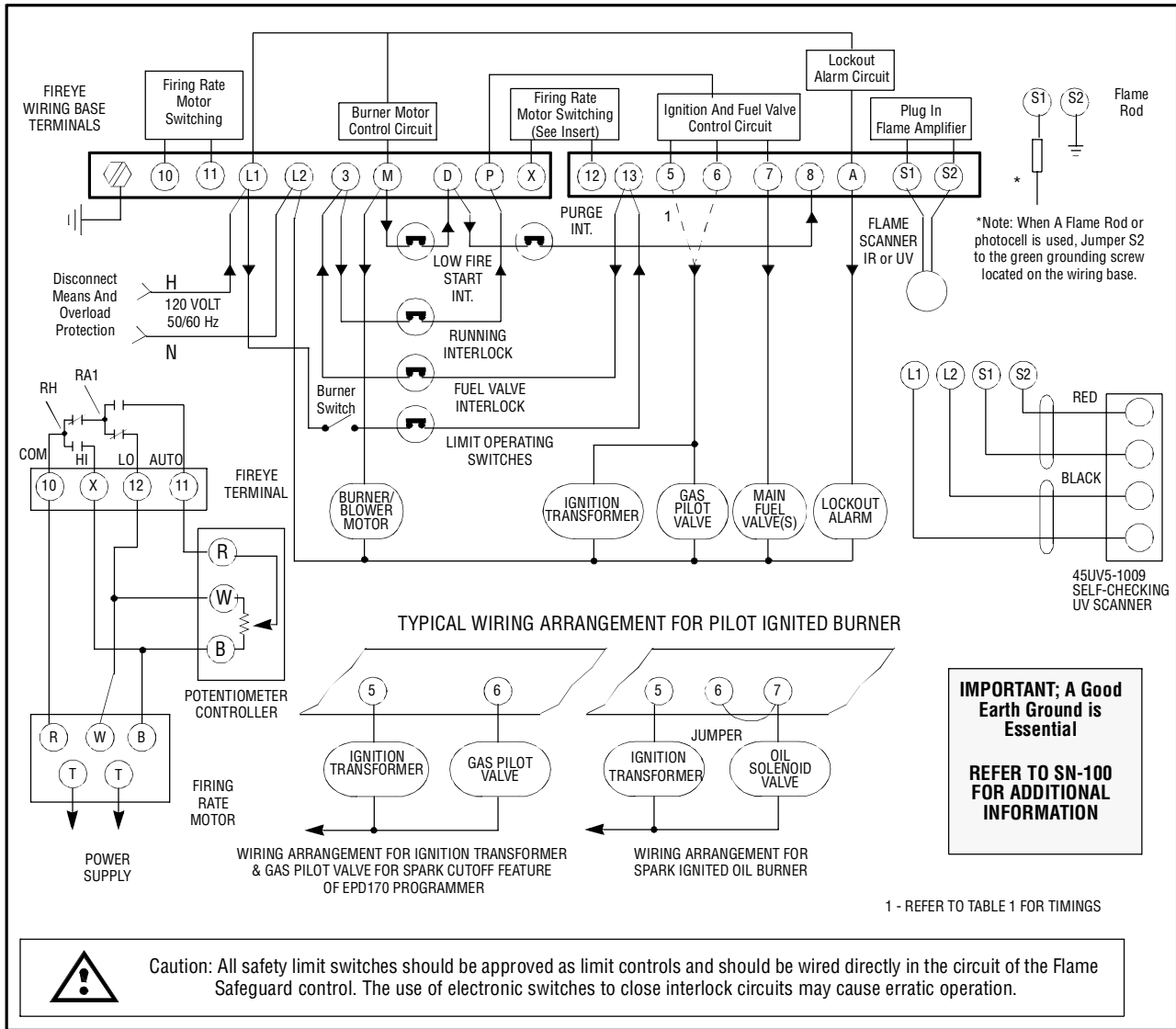
LOCKOUT MESSAGE	LED DISPLAY READOUT ● = ON						DESCRIPTION
	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME	
							
3-P RUN INTERLOCK OPEN-PTFI	○	○	●	●	●	○	Running interlock circuit (3-P) has opened during PTFI.
3-P RUN INTERLOCK OPEN-MTFI	●	●	○	●	●	○	Running interlock circuit (3-P) has opened during MTFI
3-P RUN INTERLOCK OPEN-AUTO	○	●	○	●	●	○	Running interlock circuit (3-P) has opened during main burner on period. (AUTO).
D-8 HIGH PURGE CIRCUIT OPEN	●	○	○	○	●	○	The D-8 high purge proving circuit has been open for 10 minutes.
D-8 CLOSED	○	●	●	●	○	○	The D-8 high purge proving circuit is closed at the start of a burner cycle with 3-P proved open selected.

PTIF = PILOT TRIAL FOR IGNITION  
 MTIF = MAIN TRIAL FOR IGNITION

- <sup>1</sup> 3-P Open to Start switch is enabled.
- <sup>2</sup> Refer to Bulletin E-1101 for possible additional causes.
- <sup>3</sup> Engineering Code 1 only.
- <sup>4</sup> Older engineering codes require pushing the reset button twice.



**SUGGESTED WIRING DIAGRAM FOR EPD160, EPD161, EPD167 AND EPD170 PROGRAMMERS**







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## NOTICE

When Fireeye products are combined with equipment manufactured by others and/or integrated into systems designed or manufactured by others, the Fireeye warranty, as stated in its General Terms and Conditions of Sale, pertains only to the Fireeye products and not to any other equipment or to the combined system or its overall performance.

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## WARRANTIES

FIREYE guarantees for *one year from the date of installation or 18 months from date of manufacture* of its products to replace, or, at its option, to repair any product or part thereof (except lamps, electronic tubes and photocells) which is found defective in material or workmanship or which otherwise fails to conform to the description of the product on the face of its sales order. **THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES AND FIREYE MAKES NO WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED.** Except as specifically stated in these general terms and conditions of sale, remedies with respect to any product or part number manufactured or sold by Fireeye shall be limited exclusively to the right to replacement or repair as above provided. In no event shall Fireeye be liable for consequential or special damages of any nature that may arise in connection with such product or part.



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A Kidde Company logo featuring a stylized flame icon to the left of the text "A Kidde Company".


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The programmer module will de-energize all fuel valve circuits within four (4) seconds (max.) following a flame failure or at the end of the pilot trial for ignition period if no flame is detected. An alarm circuit will be energized following a safety lockout.

The EPD programmer is the heart of the FLAME-MONITOR System and incorporates a plug-in design for easy installation. It is microprocessor based and stores the burner cycle and on-time history that is accessible with the ED510 alpha-numeric remote display, E500 Communication Interface or Modbus communications. If replaced, the new programmer card will begin accumulating a new history.

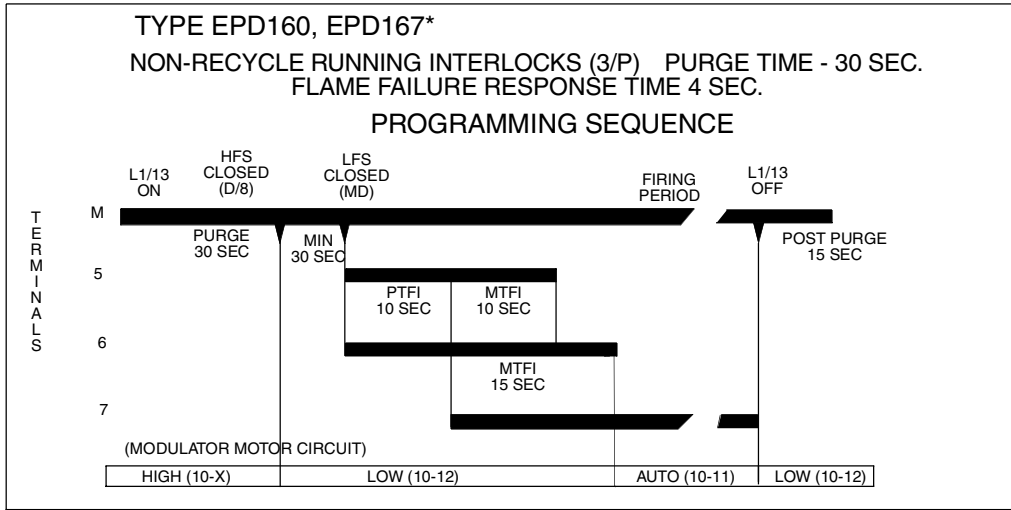
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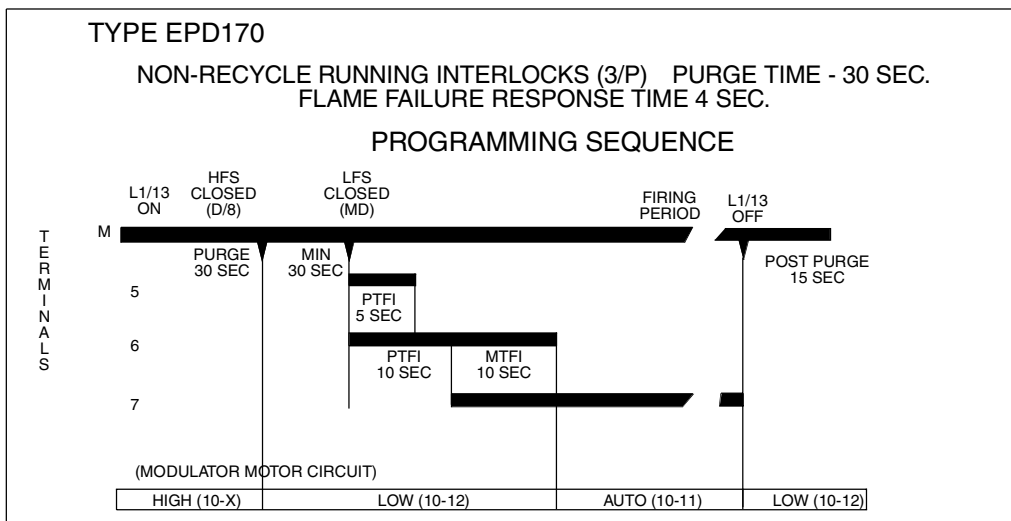
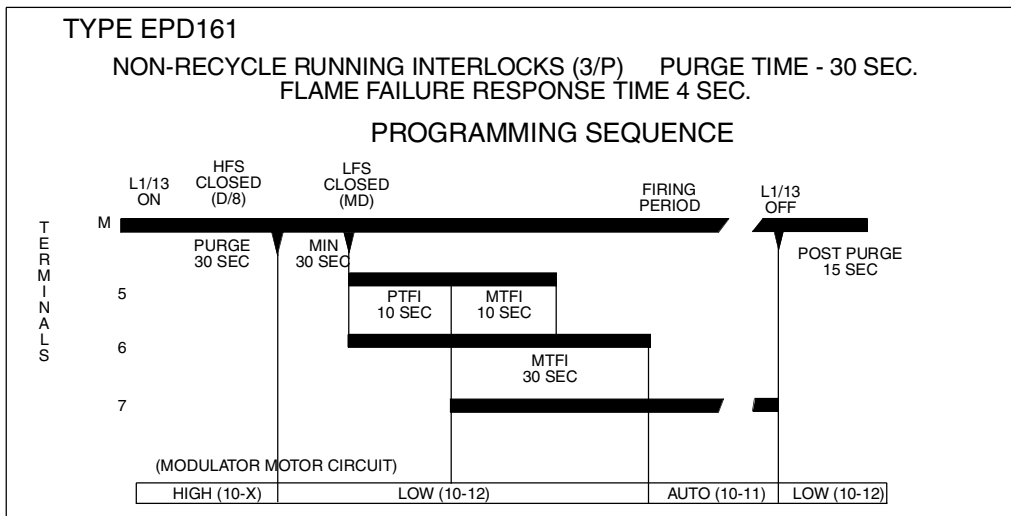
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**TIMING CHARTS**



*\*The EPD167 does not initiate a lockout if the M-D low fire start interlock remains open indefinitely during purge.*





OPERATING TEMPERATURE LIMITS				
CONTROL	MAXIMUM		MINIMUM	
E110, EB700, EB701	140°F	60°C	-40°F	-40°C
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All Amplifiers	140°F	60°C	-40°F	-40°C
ED510 Display	140°F	60°C	32°F	0°C
Scanner UV1A, UV2, UV8A, 45UV3	200°F	93°C	-40°F	-40°C
45UV5-1007, 45UV5-1009 55UV5-1007, 55UV5-1009	200°F	93°C	-40°F	-40°C
Flame Rod (Tip 2460° F)	1500°F	816°C	-40°F	-40°C
48PT2	125°F	52°C	-40°F	-40°C
Humidity: 85% R.H. (Non-condensing)				

## INSTALLATION

Remove power from its wiring base before proceeding. Remove the control from the wiring base. If the control is a E100 FLAME-MONITOR control, remove the alpha-numeric display (ED500) and Type EP programmer module (e.g. EP160). If the control is a D-Series style control, replace the entire D-Series control (chassis, programmer, and amplifier) with the FLAME-MONITOR type control.

The EPD programmer modules are used with the Fireye EB700 base chassis. They are installed in the chassis by inserting the EPD programmer module into the second slot on the control. This slot is marked "Programmer Module" on the side of the chassis.

**NOTE:** The EPD programmer modules use two slot positions on the EB700 chassis ("Programmer Module" and "Display Module"). An ED510 alpha-numeric display can be added remote to the FLAME-MONITOR and EPD programmer.

EPD programmer modules are designed to fit only in the proper slot. They cannot be snapped into place if inserted in the wrong location. DO NOT FORCE THEM.

An amplifier module and flame scanner are also required for the FLAME-MONITOR control.

### Wiring Considerations for Remote Meter



**CAUTION:** When connecting a remote meter to the test jacks located on the front of the EPD programmer module, care should be taken to insure the remote meter wiring leads are at least twelve (12) inches away from any high ignition source (e.g. cables for ignition transformer).

Failure to follow this recommendation could cause the control to lockout and display the message "lockout scanner noise" or cause the control to freeze up, requiring the interruption of power to the control to reset the condition.



## ORDERING

Table 1:

EPD Programmer Module						
PART NO.	USED WITH	PURGE	IGNITION TIMING			FFRT
				PTFI	MTFI	
EPD160	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	15 Sec.	
EPD161	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	30 Sec.	
EPD167	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	15 Sec.	
EPD170	EB700 E110	30 Sec.	Term 5	5 Sec.	—	4 Sec. (max.)
			Term 6	10 Sec.	10 Sec.	

FFRT is the maximum Flame Failure Response Time  
NOTE: All modules have a non-recycle running interlock circuit (3/P)

The EPD167 programmer will wait indefinitely for the M-D low fire start switch to close prior to pilot trial for ignition. All other programmers will lockout after 10 minutes with the M-D interlock open.

## LED INDICATOR LIGHTS

The EPD programmer modules have seven (7) LED indicator lights to annunciate the operating status of the control, as well as provide the reason for the last lockout condition. The “Open Damper” and “Close Damper” LED’s provide easy set-up of the modulating motor end switches. Each LED has a graphic symbol to describe its function (see Table 2).

ALARM	In the event of a lockout condition, the Alarm LED will blink, the remaining LED's will light up to indicate the lockout condition. See “Safety Lockout Codes.”
FAN	Lights when the blower motor is energized (terminal M) and flashes when the RUN/CHECK switch is in the “Check” position during purge, PTFI and AUTO.
OPEN DAMPER	Will blink when the modulator motor is being driven to the high fire position. (circuit 10-X made). Once the high purge switch closes (D-8), this LED will light constant. This LED provides the status of the high fire purge interlock circuit (D-8). This LED lights anytime the D-8 circuit closes during pre-purge, PTFI, MTFI, post purge.
CLOSE DAMPER	Will blink when the modulator motor is being driven to the low fire position (circuit 10-12 made). Once the low fire switch closes (M-D), this LED will light constant. This LED provides the status of the low fire start interlock circuit (M-D). This LED lights anytime the M-D circuit closes during pre-purge, PTFI, MTFI, post purge.
IGNITION	Will blink during Pilot Trial For Ignition (PTFI). Will light constant during Main Trial For Ignition (MTFI).
AUTO	Will light when the control releases to automatic modulating control (circuit 10-11 made) and blinks when the RUN/CHECK switch is in the “Check” mode during the standby or run period.
FLAME	Will light whenever flame is detected by the flame scanner.

### BLINKING LEDs

When the burner is off, the LED's shall blink in succession every 60 seconds to indicate the off condition. Pressing the Reset button with the burner off will also blink the LED's in succession.

Table 2:

ALARM	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME





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## OPERATION

Refer to the wiring suggestions shown in Bulletin E-1101 before proceeding to power the FLAME-MONITOR control. Items such as scanner installation, short circuit tests and safety information should be reviewed.

*Note that for direct spark ignited oil burners, substitute the words "main oil valve" for "pilot valve."*

### **3-P RUNNING INTERLOCK CIRCUIT - PROVEN OPEN TO START:**

The EPD160, EPD161, EPD167 and EPD170 programmer modules provide the option that requires the 3-P running interlock circuit to be proven open at the start of the operating cycle. This option switch is located in the lower right corner of the programmer under the cover. If this option is enabled, the 3-P running interlock circuit **MUST be open** at the start of the operating cycle (L1-13 circuit closed). If this option is enabled and the 3-P circuit is closed at the start of the operating cycle, the control will hold for one (1) minute waiting for the 3-P circuit to open. The blower motor (terminal M) will not be energized until the 3-P circuit opens. The "Fan" and "Auto" LEDs will blink until the 3-P circuit opens. If after one (1) minute, the 3-P circuit does not open, the control will lockout and display the lockout code for "3-P RUN INTERLOCK CLOSED." This option is enabled or disabled via a switch on the bottom of the programmer. The programmers are shipped with this option disabled.

### **HIGH FIRE PURGE (D-8) AND LOW FIRE START (M-D) INTERLOCKS**

The EPD160, EPD161, EPD167 and EPD170 programmer modules provide the option that requires the D-8 high purge interlock to be proven at the start of the operating cycle and that the M-D low fire start interlock be proven open at the start of the of low fire purge. Both options are selected simultaneously along with the requirement that the 3-P running interlock circuit be proven open at start. If this option is enabled and the D-8 circuit is closed at the start of the operating cycle, the control will hold for thirty (30) seconds, waiting for the D-8 circuit to open. If after thirty (30) seconds the circuit is still closed, lockout will occur. After high fire purge is complete and low fire start begins, the M-D low fire start interlock circuit must be open. If after ten (10) seconds the M-D circuit is still closed, lockout will occur.

### **SETUP AND ADJUSTMENT OF DAMPER MOTOR END SWITCHES**

The "Open Damper" and "Close Damper" LED's provide positive indication of the position of the damper motor end switches during Purge, PTFI, MTFI, Post Purge, and when the "Check/Run" switch is in the "Check" position. This feature allows easy set-up and proper adjustment of the modulating motor end switches.

### **START-UP (Normal Cycle):**

1. Constant 120 VAC should be available to terminals L1 and L2 on the wiring base.
2. The operating control circuit (L1-13) will close, signaling the burner to start its firing sequence.
3. If the 3-P Open To Start switch is enabled, the 3-P circuit must be open before the cycle will continue. See (3-P RUNNING INTERLOCK CIRCUIT - PROVEN OPEN TO START).
4. Assuming the fuel valve end switch (13-3) is closed, the burner/blower motor (terminal M) circuit is energized. **The "Fan" LED will light.** The running interlock (limit) circuit (3-P) will close provided there is sufficient purge air available and all remaining interlocks are closed.
5. The firing rate motor (Modulator Motor) is driven toward the high purge open damper position (10-X circuit made). **The "Open Damper" LED will blink.**
6. When the firing rate motor reaches its open damper position, the High purge switch closes (D-8), **the "Open Damper" LED will light constant**, and the prepurge interval of 30 seconds is initiated. If the D-8 circuit does not close, the program will hold in this position for ten (10) minutes waiting for the circuit to close. If it does not close, the control will lockout.
7. When the 30 second prepurge is completed, **the "Open Damper" LED goes out**, the firing rate motor is driven towards the low purge damper position (10-12 circuit made), and **the "Close Damper" LED will blink.**



8. Following a 30 second delay (to permit the firing rate motor to move to the low fire position), the control will wait for the low fire switch (M-D) to close. When the switch closes, **the “Close Damper” LED will light constant**, and the trial for ignition sequence will start. If the M-D circuit does not close, the program will hold in this position for ten (10) minutes waiting for the circuit to close. If it does not close, the control will lockout. **The EPD167 will wait indefinitely for the M-D low fire switch to close.**
9. With the EPD160 programmer, the trial for ignition period begins with terminals 5 and 6 being energized simultaneously. **The “Ignition” LED will blink.** This is known as PTFI (Pilot Trial For Ignition). This period is ten (10) seconds in duration. If flame is detected during the 10 second PTFI period, **the “Flame” LED will light**, and the MTFI (Main Trial For Ignition) sequence will start. If no flame is detected after ten seconds, the control will de-energize terminals 5 and 6 and lockout.

*Note: Trial for ignition timings depend on the programmer selected. Refer to the timing charts on page 2 for the timing differences between the EPD160, EPD161 and EPD170.*

10. When flame is detected, the test meter jacks on the front of the EPD display will provide an indication of flame signal strength. A remote alpha-numeric display will also provide a readout of the flame signal strength.

	Test Meter Jacks	Alpha-Numeric Display
Minimum Acceptable	3.0 VDC	6-16
Normal	4.0-10.0 VDC	20-80

11. With flame proven at the end of PTFI, the main flame trial for ignition (MTFI) begins and terminal 7 is energized. **The “Ignition” LED will light constant.** Terminal 5 is de-energized ten (10) seconds later, and terminal 6 is de-energized after another five (5) seconds.

*NOTE: Trial for ignition timings depend on the programmer selected. Refer to the timing charts on page 2 for the timing differences between the EPD160, EPD161, and EPD170.*

12. The modulator motor is now released to automatic modulation (10-11 circuit made), **the “Ignition” LED goes out, the “Auto” LED is lit**, and the modulator motor is under the control of the proportional controller. The test meter jacks and remote alpha-numeric display will provide an indication of flame signal strength.

## NORMAL SHUTDOWN

1. When the operating control circuit (L1-13) opens, the main fuel valve is de-energized. **“Flame” LED goes out, “Auto” LED goes out.** The firing rate motor is driven to the low purge position. **The “Close Damper” LED will light** when the low fire switch (M-D) closes.

*NOTE: If any flame is still detected by the flame scanner, the “Flame” LED will remain lit.*

2. Following a fifteen (15) second post purge, the burner/blower motor is de-energized. **The “Fan” LED goes out.**
3. The burner is now off. The LED's shall blink in succession every 60 seconds to indicate the off condition. Pressing the Reset button with the burner off will also blink the LED's in succession.



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## SAFETY SHUTDOWN

In the event of a lockout condition, **the Alarm LED will light**. See “Resetting a Lockout” on page 8.

1. If the running interlock circuit (3-P) does not close within ten (10) seconds during prepurge, the control will lockout and the blower motor will be de-energized. If the interlock circuit opens during the trial for ignition period or firing period, all fuel valves will be de-energized and the control will lockout.
2. If the 3-P Open To Start switch is enabled, and the 3-P circuit is closed at the start of the operating cycle, the control will hold for one (1) minute waiting for the 3-P circuit to open. If after one (1) minute, the 3-P circuit does not open, the control will lockout.
3. If pilot flame is not detected during the 10 second trial for ignition period, the pilot valve and ignition transformer will be de-energized and the control will lockout.
4. If main flame is not detected for a continuous four second period during the main trial for ignition period, all fuel valves will be de-energized and the control will lockout.
5. If the main flame fails during a firing cycle, all fuel valves will be de-energized within four (4) seconds (max.) after loss of flame signal and the control will lockout.
6. If flame is seen at an improper time once the blower motor is energized (e.g. during purge), the control will lockout within four seconds.
7. If flame is detected while the operating control (L1-13) is open, **the “Flame” LED will light** and if the flame signal (real or simulated) is still present after sixty (60) seconds, the control will lockout.
8. If the operating control (L1-13) closes and flame is still detected, the control will not energize the blower motor but will wait for the flame signal to go away. If after sixty (60) seconds, the flame signal is still present, the control will lockout. If the flame signal goes away within 60 seconds after the operating control closes, the control will energize the blower motor and proceed with a normal start-up.



## RESETTING A LOCKOUT <sup>4</sup>

In the event of a lockout condition, the Reset button must be pressed and released to reset the lockout. When a lockout occurs, only the Alarm LED is initially lit and blinks while the remaining LED's indicate the cause of lockout.

**NOTE:** The Reset button must be pressed and released for the control to recognize the button.

LOCKOUT MESSAGE	LED DISPLAY READOUT ● = ON						DESCRIPTION
	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME	
FLAME FAIL - PTFI	●	●	●	○	○	○	Flame failure occurred during pilot trial for ignition.
FLAME FAIL - MTFI	●	●	○	○	●	○	Flame failure occurred during main trial for ignition.
FLAME FAIL	●	○	●	○	○	●	Flame failure occurred during main burner on period.
FALSE FLAME - PURGE <sup>3</sup>	○	●	●	●	●	○	Flame was sensed for more than 4 seconds during purge.
FALSE FLAME	○	○	●	○	●	○	Flame sensed by the burner for more than 60 seconds at the start of the burner cycle.
3-P RUN INTLCK OPEN - PURGE	●	○	●	○	●	○	Running interlock circuit (3-P) has opened during purge.
3-P RUN INTLCK CLOSED <sup>1</sup>	○	●	●	○	●	○	Running interlock circuit (3-P) was closed for more than 1 minute at the start of the burner cycle. <sup>1</sup>
M-D LOW FIRE START OPEN	○	●	○	○	●	○	The low fire start interlock has failed to close after 10 minutes during purge. (The EPD167 waits indefinitely).
M-D CLOSED	○	○	○	○	●	○	The low fire start interlock is closed at the end of high fire purge with 3-P Proved Open selected.
13-3 FUEL VALVE END SWITCH OPEN	●	○	●	●	●	○	The fuel valve end switch (13-3) has opened during startup or purge.
CHECK CHASSIS	○	●	●	○	●	●	Voltage on terminal 7 at improper time or defective chassis. <sup>2</sup>
CHECK PROGRAMMER	●	●	●	○	●	●	Voltage on terminals 5 or 6 at improper time or high electrical noise or defective programmer. <sup>2</sup>
CHECK AMPLIFIER	○	○	○	●	●	●	High electrical noise or defective amplifier <sup>2</sup>
CHECK SCANNER	○	○	●	●	○	○	Flame signal detected during shutter close time of the 45UV5.
SCANNER NOISE	●	●	○	●	●	●	Electrical noise due to ignition cable.
SHORT CIRCUIT TERM 5,6,7	○	○	○	○	●	○	Excessive current or short circuit on terminals 5, 6, or 7.
EXPANSION MODULE	●	○	○	●	●	●	Defective Coupler on E300
AUTO CHECK FAIL	○	●	○	●	●	●	Diagnostic check of flame amplifier failed.
LINE FREQUENCY NOISE DETECTED	○	●	●	○	○	○	Electrical noise detected on terminals L1 and L2.
FUEL VALVE STATE CHANGE	●	●	●	○	○	●	During PTFI, Terminal 7 is not the same as previous cycle.



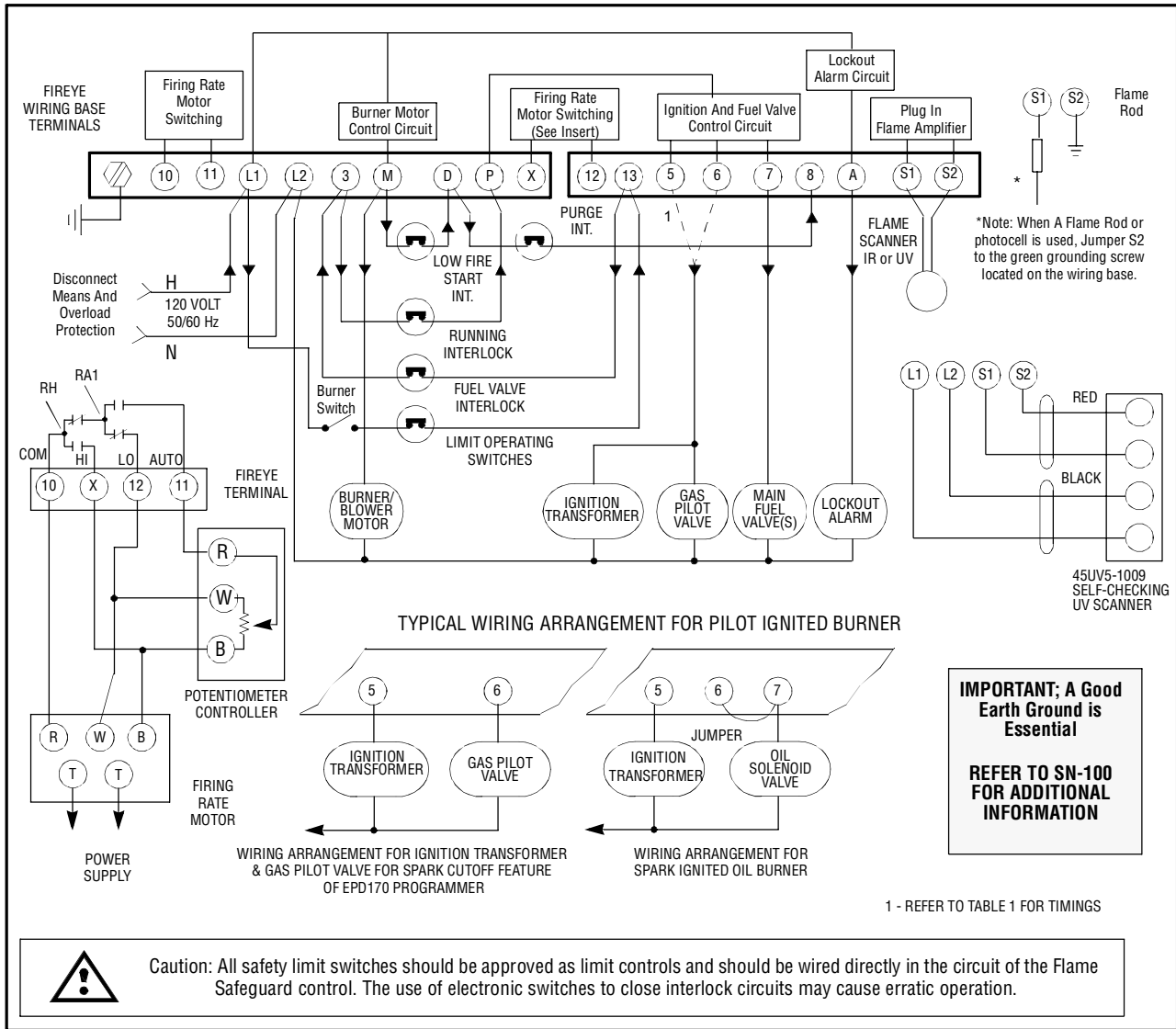
LOCKOUT MESSAGE	LED DISPLAY READOUT ● = ON						DESCRIPTION
	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME	
3-P RUN INTERLOCK OPEN-PTFI	○	○	●	●	●	○	Running interlock circuit (3-P) has opened during PTFI.
3-P RUN INTERLOCK OPEN-MTFI	●	●	○	●	●	○	Running interlock circuit (3-P) has opened during MTFI
3-P RUN INTERLOCK OPEN-AUTO	○	●	○	●	●	○	Running interlock circuit (3-P) has opened during main burner on period. (AUTO).
D-8 HIGH PURGE CIRCUIT OPEN	●	○	○	○	●	○	The D-8 high purge proving circuit has been open for 10 minutes.
D-8 CLOSED	○	●	●	●	○	○	The D-8 high purge proving circuit is closed at the start of a burner cycle with 3-P proved open selected.

PTIF = PILOT TRIAL FOR IGNITION  
 MTIF = MAIN TRIAL FOR IGNITION

- <sup>1</sup> 3-P Open to Start switch is enabled.
- <sup>2</sup> Refer to Bulletin E-1101 for possible additional causes.
- <sup>3</sup> Engineering Code 1 only.
- <sup>4</sup> Older engineering codes require pushing the reset button twice.



**SUGGESTED WIRING DIAGRAM FOR EPD160, EPD161, EPD167 AND EPD170 PROGRAMMERS**







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## NOTICE

When Fireeye products are combined with equipment manufactured by others and/or integrated into systems designed or manufactured by others, the Fireeye warranty, as stated in its General Terms and Conditions of Sale, pertains only to the Fireeye products and not to any other equipment or to the combined system or its overall performance.

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## WARRANTIES

FIREYE guarantees for *one year from the date of installation or 18 months from date of manufacture* of its products to replace, or, at its option, to repair any product or part thereof (except lamps, electronic tubes and photocells) which is found defective in material or workmanship or which otherwise fails to conform to the description of the product on the face of its sales order. **THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES AND FIREYE MAKES NO WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED.** Except as specifically stated in these general terms and conditions of sale, remedies with respect to any product or part number manufactured or sold by Fireeye shall be limited exclusively to the right to replacement or repair as above provided. In no event shall Fireeye be liable for consequential or special damages of any nature that may arise in connection with such product or part.



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EPD-1601  
NOVEMBER 1, 2005  
Supersedes Oct. 2004

A Kidde Company logo, featuring a stylized flame icon to the left of the text "A Kidde Company".



EPD-1601  
NOVEMBER 1, 2005

# FIREYE® EPD160, EPD161, EPD167 and EPD170 PROGRAMMER MODULES

AN ALTERNATIVE PROGRAMMER FOR USE  
WITH THE FLAME-MONITOR™ SYSTEM



## DESCRIPTION

The Fireeye EPD160, EPD161, EPD167 and EPD170 Programmer Modules are used with the FLAME-MONITOR™ Burner Management Control System. The operational characteristics are determined by the selection of the programmer. These characteristics include timing functions, switching sequences, and LED display.

The EPD programmers incorporate a series of seven (7) LED indicator lights to annunciate the current operating status of the FLAME-MONITOR control, as well as the reason for the last lockout condition. The EPD programmers include an RJ45 style connector to interface with a remote alpha-numeric display (P/N ED510) and two (2) RJ style connectors to connect to an E500 communication interface. **All EPD programmers come equipped with built-in modbus-rtu communications. Refer to bulletin E-1101 for complete details.**

The EPD FLAME-MONITOR System can be upgraded to include an E300 Expansion Module (remote alpha-numeric display required). The system also provides a 0-10 VDC test jack signal (located on the front bezel) to indicate flame signal strength.

The EPD160, EPD161, EPD167 and EPD170 provide start-up programming, safe-start check, and flame monitoring supervision. They insure open damper (high purge) prepurge, proof of low fire position, and fuel valve end switch safety checks. A running interlock circuit on the FLAME-MONITOR system constantly monitors the limit switches, air flow switches, and fuel pressure switches through the programmer. The control initiates a safety lockout if any of these circuits are open at the improper point in the control cycle. The EPD160, EPD161, EPD167 and EPD170 programmer modules also provide the option that requires the 3-P running interlock circuit to be proven open at the start of the operating cycle. This option is selected via a switch located on the bottom of the programmer module. (See "3-P Running Interlock Circuit - Proven Open To Start").

The programmer module will de-energize all fuel valve circuits within four (4) seconds (max.) following a flame failure or at the end of the pilot trial for ignition period if no flame is detected. An alarm circuit will be energized following a safety lockout.

The EPD programmer is the heart of the FLAME-MONITOR System and incorporates a plug-in design for easy installation. It is microprocessor based and stores the burner cycle and on-time history that is accessible with the ED510 alpha-numeric remote display, E500 Communication Interface or Modbus communications. If replaced, the new programmer card will begin accumulating a new history.

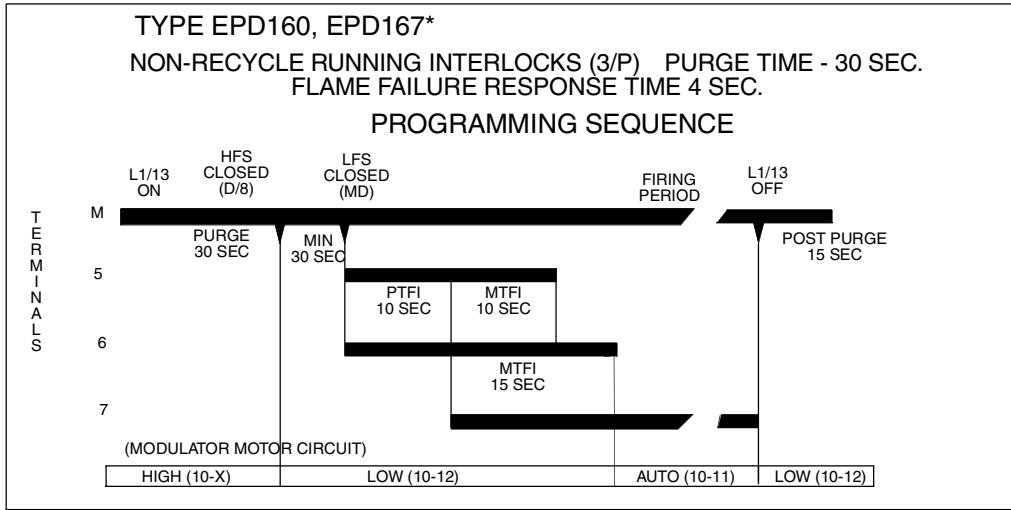
Refer to Bulletin E-1101 for detailed information on the FLAME-MONITOR System.



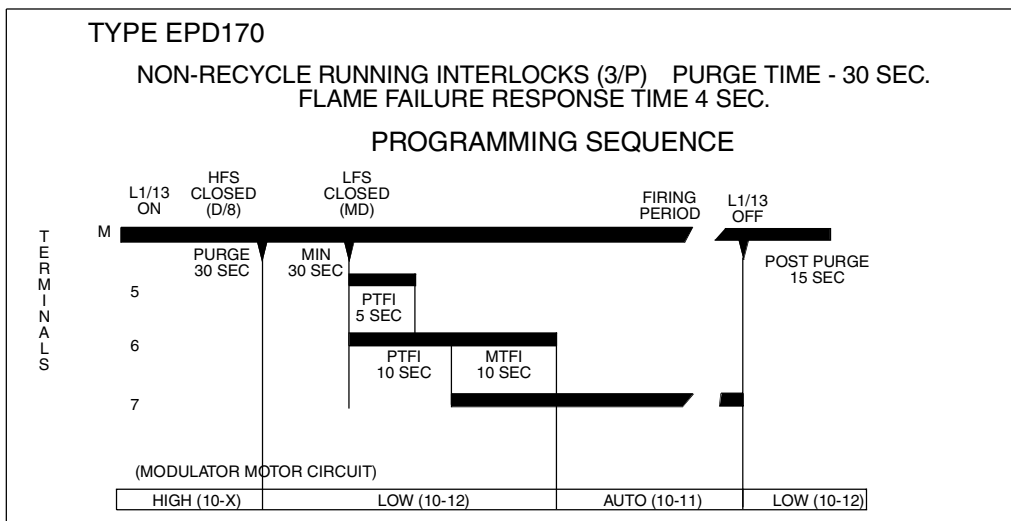
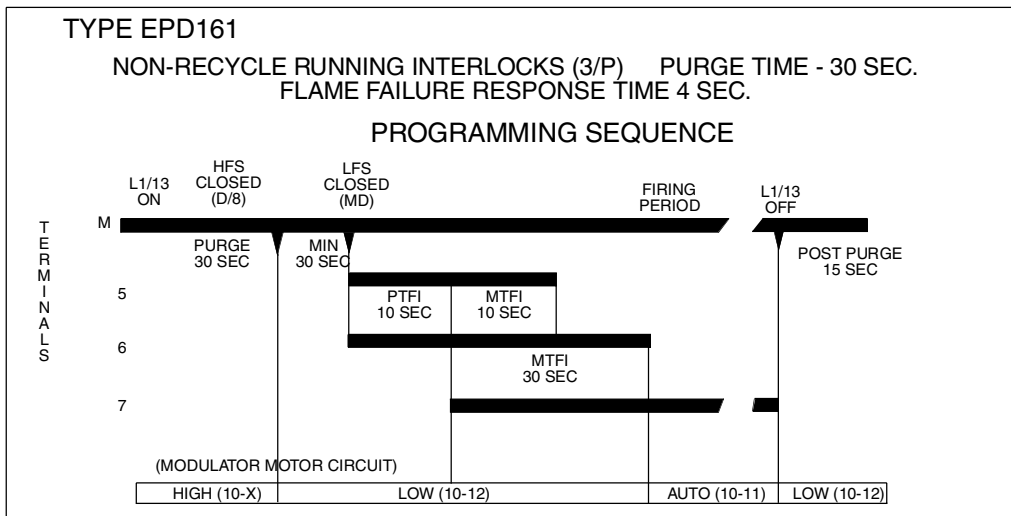
**WARNING: While all controls are mechanically interchangeable because they mate with a common wiring base, you must select the correct model for your application. Inappropriate application of a control could result in an unsafe condition hazardous to life and property. Selection of a control for a particular application should be made by a competent professional, such as a Boiler/Burner Service technician licensed by a state or other government agency.**



**TIMING CHARTS**



*\*The EPD167 does not initiate a lockout if the M-D low fire start interlock remains open indefinitely during purge.*





OPERATING TEMPERATURE LIMITS				
CONTROL	MAXIMUM		MINIMUM	
E110, EB700, EB701	140°F	60°C	-40°F	-40°C
EP, EPD Programmers	140°F	60°C	-40°F	-40°C
All Amplifiers	140°F	60°C	-40°F	-40°C
ED510 Display	140°F	60°C	32°F	0°C
Scanner UV1A, UV2, UV8A, 45UV3	200°F	93°C	-40°F	-40°C
45UV5-1007, 45UV5-1009 55UV5-1007, 55UV5-1009	200°F	93°C	-40°F	-40°C
Flame Rod (Tip 2460° F)	1500°F	816°C	-40°F	-40°C
48PT2	125°F	52°C	-40°F	-40°C
Humidity: 85% R.H. (Non-condensing)				

## INSTALLATION

Remove power from its wiring base before proceeding. Remove the control from the wiring base. If the control is a E100 FLAME-MONITOR control, remove the alpha-numeric display (ED500) and Type EP programmer module (e.g. EP160). If the control is a D-Series style control, replace the entire D-Series control (chassis, programmer, and amplifier) with the FLAME-MONITOR type control.

The EPD programmer modules are used with the Fireye EB700 base chassis. They are installed in the chassis by inserting the EPD programmer module into the second slot on the control. This slot is marked "Programmer Module" on the side of the chassis.

**NOTE:** The EPD programmer modules use two slot positions on the EB700 chassis ("Programmer Module" and "Display Module"). An ED510 alpha-numeric display can be added remote to the FLAME-MONITOR and EPD programmer.

EPD programmer modules are designed to fit only in the proper slot. They cannot be snapped into place if inserted in the wrong location. DO NOT FORCE THEM.

An amplifier module and flame scanner are also required for the FLAME-MONITOR control.

### Wiring Considerations for Remote Meter



**CAUTION:** When connecting a remote meter to the test jacks located on the front of the EPD programmer module, care should be taken to insure the remote meter wiring leads are at least twelve (12) inches away from any high ignition source (e.g. cables for ignition transformer).

Failure to follow this recommendation could cause the control to lockout and display the message "lockout scanner noise" or cause the control to freeze up, requiring the interruption of power to the control to reset the condition.



## ORDERING

Table 1:

EPD Programmer Module						
PART NO.	USED WITH	PURGE	IGNITION TIMING			FFRT
				PTFI	MTFI	
EPD160	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	15 Sec.	
EPD161	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	30 Sec.	
EPD167	EB700 E110	30 Sec.	Term 5	10 Sec.	10 Sec.	4 Sec. (max.)
			Term 6	10 Sec.	15 Sec.	
EPD170	EB700 E110	30 Sec.	Term 5	5 Sec.	—	4 Sec. (max.)
			Term 6	10 Sec.	10 Sec.	

FFRT is the maximum Flame Failure Response Time  
NOTE: All modules have a non-recycle running interlock circuit (3/P)

The EPD167 programmer will wait indefinitely for the M-D low fire start switch to close prior to pilot trial for ignition. All other programmers will lockout after 10 minutes with the M-D interlock open.

## LED INDICATOR LIGHTS

The EPD programmer modules have seven (7) LED indicator lights to annunciate the operating status of the control, as well as provide the reason for the last lockout condition. The “Open Damper” and “Close Damper” LED’s provide easy set-up of the modulating motor end switches. Each LED has a graphic symbol to describe its function (see Table 2).

ALARM	In the event of a lockout condition, the Alarm LED will blink, the remaining LED's will light up to indicate the lockout condition. See “Safety Lockout Codes.”
FAN	Lights when the blower motor is energized (terminal M) and flashes when the RUN/CHECK switch is in the “Check” position during purge, PTFI and AUTO.
OPEN DAMPER	Will blink when the modulator motor is being driven to the high fire position. (circuit 10-X made). Once the high purge switch closes (D-8), this LED will light constant. This LED provides the status of the high fire purge interlock circuit (D-8). This LED lights anytime the D-8 circuit closes during pre-purge, PTFI, MTFI, post purge.
CLOSE DAMPER	Will blink when the modulator motor is being driven to the low fire position (circuit 10-12 made). Once the low fire switch closes (M-D), this LED will light constant. This LED provides the status of the low fire start interlock circuit (M-D). This LED lights anytime the M-D circuit closes during pre-purge, PTFI, MTFI, post purge.
IGNITION	Will blink during Pilot Trial For Ignition (PTFI). Will light constant during Main Trial For Ignition (MTFI).
AUTO	Will light when the control releases to automatic modulating control (circuit 10-11 made) and blinks when the RUN/CHECK switch is in the “Check” mode during the standby or run period.
FLAME	Will light whenever flame is detected by the flame scanner.

### BLINKING LEDs

When the burner is off, the LED's shall blink in succession every 60 seconds to indicate the off condition. Pressing the Reset button with the burner off will also blink the LED's in succession.

Table 2:

ALARM	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME




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## OPERATION

Refer to the wiring suggestions shown in Bulletin E-1101 before proceeding to power the FLAME-MONITOR control. Items such as scanner installation, short circuit tests and safety information should be reviewed.

*Note that for direct spark ignited oil burners, substitute the words “main oil valve” for “pilot valve.”*

### **3-P RUNNING INTERLOCK CIRCUIT - PROVEN OPEN TO START:**

The EPD160, EPD161, EPD167 and EPD170 programmer modules provide the option that requires the 3-P running interlock circuit to be proven open at the start of the operating cycle. This option switch is located in the lower right corner of the programmer under the cover. If this option is enabled, the 3-P running interlock circuit **MUST be open** at the start of the operating cycle (L1-13 circuit closed). If this option is enabled and the 3-P circuit is closed at the start of the operating cycle, the control will hold for one (1) minute waiting for the 3-P circuit to open. The blower motor (terminal M) will not be energized until the 3-P circuit opens. The “Fan” and “Auto” LEDs will blink until the 3-P circuit opens. If after one (1) minute, the 3-P circuit does not open, the control will lockout and display the lockout code for “3-P RUN INTERLOCK CLOSED.” This option is enabled or disabled via a switch on the bottom of the programmer. The programmers are shipped with this option disabled.

### **HIGH FIRE PURGE (D-8) AND LOW FIRE START (M-D) INTERLOCKS**

The EPD160, EPD161, EPD167 and EPD170 programmer modules provide the option that requires the D-8 high purge interlock to be proven at the start of the operating cycle and that the M-D low fire start interlock be proven open at the start of the of low fire purge. Both options are selected simultaneously along with the requirement that the 3-P running interlock circuit be proven open at start. If this option is enabled and the D-8 circuit is closed at the start of the operating cycle, the control will hold for thirty (30) seconds, waiting for the D-8 circuit to open. If after thirty (30) seconds the circuit is still closed, lockout will occur. After high fire purge is complete and low fire start begins, the M-D low fire start interlock circuit must be open. If after ten (10) seconds the M-D circuit is still closed, lockout will occur.

### **SETUP AND ADJUSTMENT OF DAMPER MOTOR END SWITCHES**

The “Open Damper” and “Close Damper” LED’s provide positive indication of the position of the damper motor end switches during Purge, PTFI, MTFI, Post Purge, and when the “Check/Run” switch is in the “Check” position. This feature allows easy set-up and proper adjustment of the modulating motor end switches.

### **START-UP (Normal Cycle):**

1. Constant 120 VAC should be available to terminals L1 and L2 on the wiring base.
2. The operating control circuit (L1-13) will close, signaling the burner to start its firing sequence.
3. If the 3-P Open To Start switch is enabled, the 3-P circuit must be open before the cycle will continue. See (3-P RUNNING INTERLOCK CIRCUIT - PROVEN OPEN TO START).
4. Assuming the fuel valve end switch (13-3) is closed, the burner/blower motor (terminal M) circuit is energized. **The “Fan” LED will light.** The running interlock (limit) circuit (3-P) will close provided there is sufficient purge air available and all remaining interlocks are closed.
5. The firing rate motor (Modulator Motor) is driven toward the high purge open damper position (10-X circuit made). **The “Open Damper” LED will blink.**
6. When the firing rate motor reaches its open damper position, the High purge switch closes (D-8), **the “Open Damper” LED will light constant**, and the prepurge interval of 30 seconds is initiated. If the D-8 circuit does not close, the program will hold in this position for ten (10) minutes waiting for the circuit to close. If it does not close, the control will lockout.
7. When the 30 second prepurge is completed, **the “Open Damper” LED goes out**, the firing rate motor is driven towards the low purge damper position (10-12 circuit made), and **the “Close Damper” LED will blink.**



8. Following a 30 second delay (to permit the firing rate motor to move to the low fire position), the control will wait for the low fire switch (M-D) to close. When the switch closes, **the “Close Damper” LED will light constant**, and the trial for ignition sequence will start. If the M-D circuit does not close, the program will hold in this position for ten (10) minutes waiting for the circuit to close. If it does not close, the control will lockout. **The EPD167 will wait indefinitely for the M-D low fire switch to close.**
9. With the EPD160 programmer, the trial for ignition period begins with terminals 5 and 6 being energized simultaneously. **The “Ignition” LED will blink.** This is known as PTFI (Pilot Trial For Ignition). This period is ten (10) seconds in duration. If flame is detected during the 10 second PTFI period, **the “Flame” LED will light**, and the MTFI (Main Trial For Ignition) sequence will start. If no flame is detected after ten seconds, the control will de-energize terminals 5 and 6 and lockout.

*Note: Trial for ignition timings depend on the programmer selected. Refer to the timing charts on page 2 for the timing differences between the EPD160, EPD161 and EPD170.*

10. When flame is detected, the test meter jacks on the front of the EPD display will provide an indication of flame signal strength. A remote alpha-numeric display will also provide a readout of the flame signal strength.

	Test Meter Jacks	Alpha-Numeric Display
Minimum Acceptable	3.0 VDC	6-16
Normal	4.0-10.0 VDC	20-80

11. With flame proven at the end of PTFI, the main flame trial for ignition (MTFI) begins and terminal 7 is energized. **The “Ignition” LED will light constant.** Terminal 5 is de-energized ten (10) seconds later, and terminal 6 is de-energized after another five (5) seconds.

*NOTE: Trial for ignition timings depend on the programmer selected. Refer to the timing charts on page 2 for the timing differences between the EPD160, EPD161, and EPD170.*

12. The modulator motor is now released to automatic modulation (10-11 circuit made), **the “Ignition” LED goes out, the “Auto” LED is lit**, and the modulator motor is under the control of the proportional controller. The test meter jacks and remote alpha-numeric display will provide an indication of flame signal strength.

## NORMAL SHUTDOWN

1. When the operating control circuit (L1-13) opens, the main fuel valve is de-energized. **“Flame” LED goes out, “Auto” LED goes out.** The firing rate motor is driven to the low purge position. **The “Close Damper” LED will light** when the low fire switch (M-D) closes.

*NOTE: If any flame is still detected by the flame scanner, the “Flame” LED will remain lit.*

2. Following a fifteen (15) second post purge, the burner/blower motor is de-energized. **The “Fan” LED goes out.**
3. The burner is now off. The LED's shall blink in succession every 60 seconds to indicate the off condition. Pressing the Reset button with the burner off will also blink the LED's in succession.



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## SAFETY SHUTDOWN

In the event of a lockout condition, **the Alarm LED will light**. See “Resetting a Lockout” on page 8.







1. If the running interlock circuit (3-P) does not close within ten (10) seconds during prepurge, the control will lockout and the blower motor will be de-energized. If the interlock circuit opens during the trial for ignition period or firing period, all fuel valves will be de-energized and the control will lockout.
2. If the 3-P Open To Start switch is enabled, and the 3-P circuit is closed at the start of the operating cycle, the control will hold for one (1) minute waiting for the 3-P circuit to open. If after one (1) minute, the 3-P circuit does not open, the control will lockout.
3. If pilot flame is not detected during the 10 second trial for ignition period, the pilot valve and ignition transformer will be de-energized and the control will lockout.
4. If main flame is not detected for a continuous four second period during the main trial for ignition period, all fuel valves will be de-energized and the control will lockout.
5. If the main flame fails during a firing cycle, all fuel valves will be de-energized within four (4) seconds (max.) after loss of flame signal and the control will lockout.
6. If flame is seen at an improper time once the blower motor is energized (e.g. during purge), the control will lockout within four seconds.
7. If flame is detected while the operating control (L1-13) is open, **the “Flame” LED will light** and if the flame signal (real or simulated) is still present after sixty (60) seconds, the control will lockout.
8. If the operating control (L1-13) closes and flame is still detected, the control will not energize the blower motor but will wait for the flame signal to go away. If after sixty (60) seconds, the flame signal is still present, the control will lockout. If the flame signal goes away within 60 seconds after the operating control closes, the control will energize the blower motor and proceed with a normal start-up.



## RESETTING A LOCKOUT <sup>4</sup>

In the event of a lockout condition, the Reset button must be pressed and released to reset the lockout. When a lockout occurs, only the Alarm LED is initially lit and blinks while the remaining LED's indicate the cause of lockout.

**NOTE:** The Reset button must be pressed and released for the control to recognize the button.

LOCKOUT MESSAGE	LED DISPLAY READOUT ● = ON						DESCRIPTION
	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME	
							
FLAME FAIL - PTFI	●	●	●	○	○	○	Flame failure occurred during pilot trial for ignition.
FLAME FAIL - MTFI	●	●	○	○	●	○	Flame failure occurred during main trial for ignition.
FLAME FAIL	●	○	●	○	○	●	Flame failure occurred during main burner on period.
FALSE FLAME - PURGE <sup>3</sup>	○	●	●	●	●	○	Flame was sensed for more than 4 seconds during purge.
FALSE FLAME	○	○	●	○	●	○	Flame sensed by the burner for more than 60 seconds at the start of the burner cycle.
3-P RUN INTLCK OPEN - PURGE	●	○	●	○	●	○	Running interlock circuit (3-P) has opened during purge.
3-P RUN INTLCK CLOSED <sup>1</sup>	○	●	●	○	●	○	Running interlock circuit (3-P) was closed for more than 1 minute at the start of the burner cycle. <sup>1</sup>
M-D LOW FIRE START OPEN	○	●	○	○	●	○	The low fire start interlock has failed to close after 10 minutes during purge. (The EPD167 waits indefinitely).
M-D CLOSED	○	○	○	○	●	○	The low fire start interlock is closed at the end of high fire purge with 3-P Proved Open selected.
13-3 FUEL VALVE END SWITCH OPEN	●	○	●	●	●	○	The fuel valve end switch (13-3) has opened during startup or purge.
CHECK CHASSIS	○	●	●	○	●	●	Voltage on terminal 7 at improper time or defective chassis. <sup>2</sup>
CHECK PROGRAMMER	●	●	●	○	●	●	Voltage on terminals 5 or 6 at improper time or high electrical noise or defective programmer. <sup>2</sup>
CHECK AMPLIFIER	○	○	○	●	●	●	High electrical noise or defective amplifier <sup>2</sup>
CHECK SCANNER	○	○	●	●	○	○	Flame signal detected during shutter close time of the 45UV5.
SCANNER NOISE	●	●	○	●	●	●	Electrical noise due to ignition cable.
SHORT CIRCUIT TERM 5,6,7	○	○	○	○	●	○	Excessive current or short circuit on terminals 5, 6, or 7.
EXPANSION MODULE	●	○	○	●	●	●	Defective Coupler on E300
AUTO CHECK FAIL	○	●	○	●	●	●	Diagnostic check of flame amplifier failed.
LINE FREQUENCY NOISE DETECTED	○	●	●	○	○	○	Electrical noise detected on terminals L1 and L2.
FUEL VALVE STATE CHANGE	●	●	●	○	○	●	During PTFI, Terminal 7 is not the same as previous cycle.





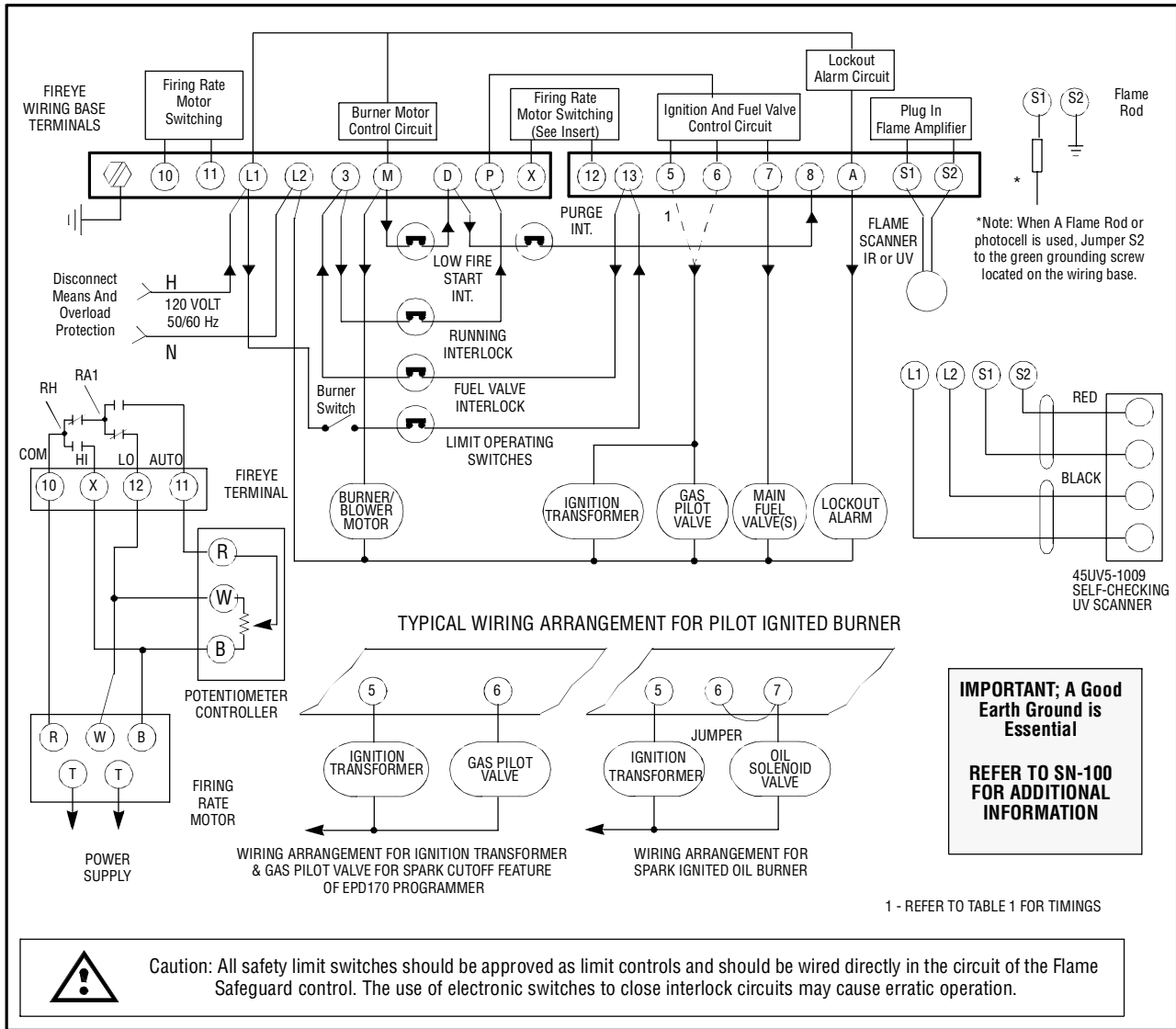
LOCKOUT MESSAGE	LED DISPLAY READOUT ● = ON						DESCRIPTION
	FAN	OPEN DAMPER	CLOSE DAMPER	IGNITION	AUTO	FLAME	
3-P RUN INTERLOCK OPEN-PTFI	○	○	●	●	●	○	Running interlock circuit (3-P) has opened during PTFI.
3-P RUN INTERLOCK OPEN-MTFI	●	●	○	●	●	○	Running interlock circuit (3-P) has opened during MTFI
3-P RUN INTERLOCK OPEN-AUTO	○	●	○	●	●	○	Running interlock circuit (3-P) has opened during main burner on period. (AUTO).
D-8 HIGH PURGE CIRCUIT OPEN	●	○	○	○	●	○	The D-8 high purge proving circuit has been open for 10 minutes.
D-8 CLOSED	○	●	●	●	○	○	The D-8 high purge proving circuit is closed at the start of a burner cycle with 3-P proved open selected.

PTIF = PILOT TRIAL FOR IGNITION  
 MTIF = MAIN TRIAL FOR IGNITION

- <sup>1</sup> 3-P Open to Start switch is enabled.
- <sup>2</sup> Refer to Bulletin E-1101 for possible additional causes.
- <sup>3</sup> Engineering Code 1 only.
- <sup>4</sup> Older engineering codes require pushing the reset button twice.



**SUGGESTED WIRING DIAGRAM FOR EPD160, EPD161, EPD167 AND EPD170 PROGRAMMERS**







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## NOTICE

When Fireeye products are combined with equipment manufactured by others and/or integrated into systems designed or manufactured by others, the Fireeye warranty, as stated in its General Terms and Conditions of Sale, pertains only to the Fireeye products and not to any other equipment or to the combined system or its overall performance.

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FIREYE guarantees for *one year from the date of installation or 18 months from date of manufacture* of its products to replace, or, at its option, to repair any product or part thereof (except lamps, electronic tubes and photocells) which is found defective in material or workmanship or which otherwise fails to conform to the description of the product on the face of its sales order. **THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES AND FIREYE MAKES NO WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED.** Except as specifically stated in these general terms and conditions of sale, remedies with respect to any product or part number manufactured or sold by Fireeye shall be limited exclusively to the right to replacement or repair as above provided. In no event shall Fireeye be liable for consequential or special damages of any nature that may arise in connection with such product or part.



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