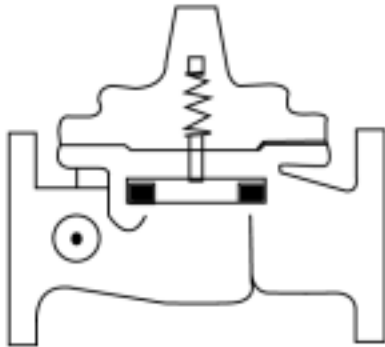


# **CLA-VAL**

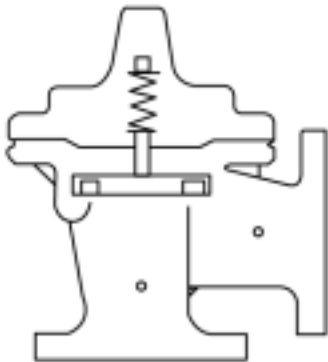
**AUTOMATIC CONTROL VALVES**

**750-01**

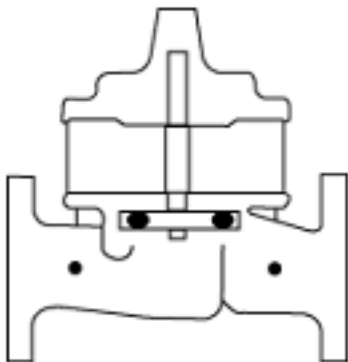
Place this manual with personal responsible  
for maintenance of this valve



## ***INSTALLATION***



## ***OPERATION***



## ***MAINTENANCE***



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CVCL 1 ② 3 4

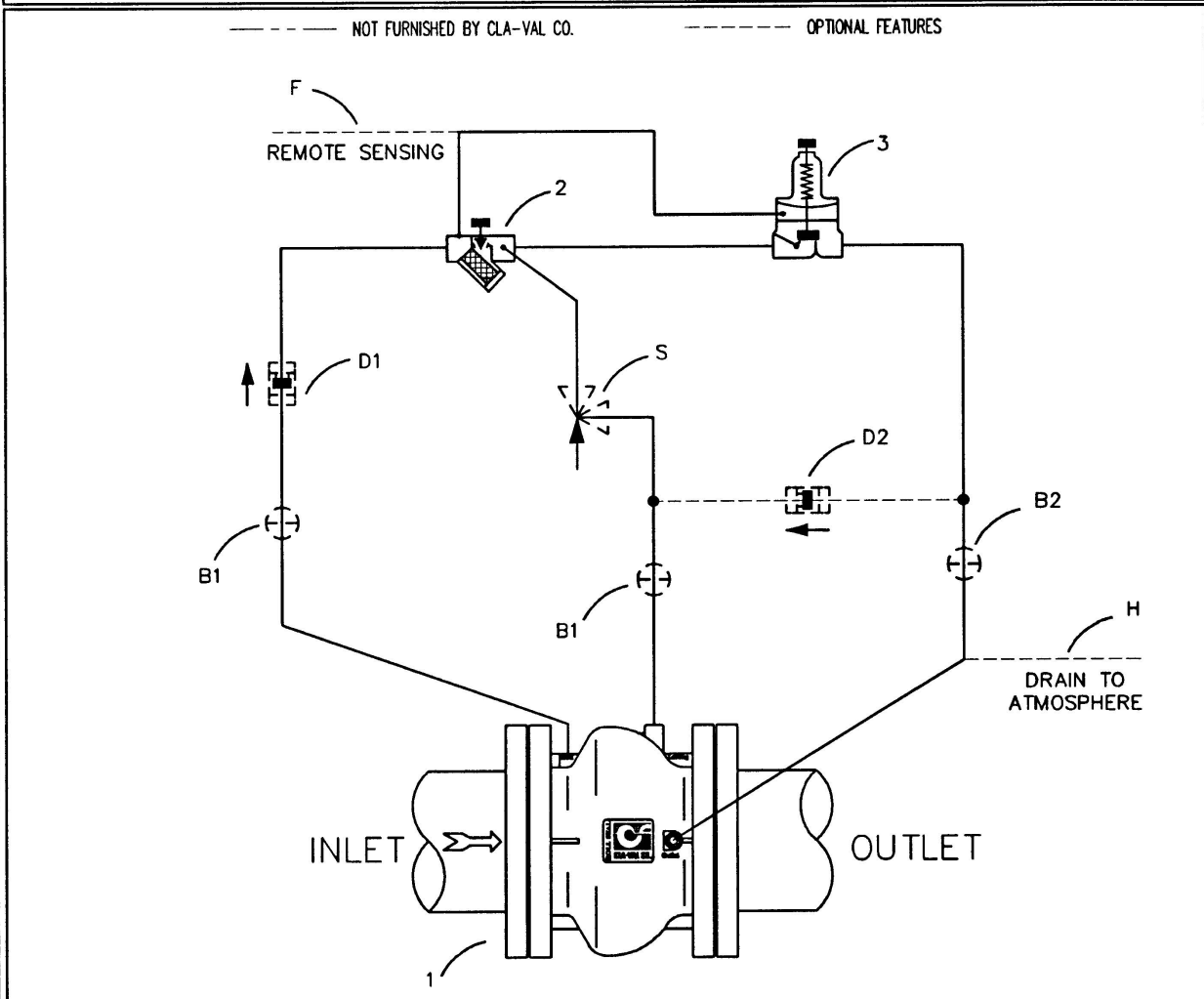
DIST. CODE 002

SHEET 1 OF 3

<b>CLA-VAL CO.</b> NEWPORT BEACH, CALIFORNIA	CATALOG NO. 750-01	DRAWING NO. 29317	REV. A
	TYPE OF VALVE AND MAIN FEATURES <b>PRESSURE RELIEF VALVE (EQUIPPED WITH CLOSING SPEED CONTROL)</b>		

DESIGN		
DRAW	PF	03-11-98
CHK'D	CH	03-20-98
APVD	BF	03-20-98

2-05-99  
AK  
& REMOVED D3 IN THE CHECK CIRCUIT (ECO 17524)



CAD REMISION RECORD - DO NOT REVISE MANUALLY  
DESCRIPTION  
BY DATE  
PF 03-11-98  
PLF 1-22-99  
RELEASED FOR PRODUCTION. (NED 43117)  
A UPDATED CHECK FEATURE CONNECTION (ECO 17503)

ITEM NO.	BASIC COMPONENTS	QTY
1	100-42 ROLL SEAL MAIN VALVE	1
2	X42N-2 STRAINER & NEEDLE VALVE	1
3	CRL PRESSURE RELIEF CONTROL	1


OPTIONAL FEATURE SUFFIX	ADDED TO CATALOG NUMBER
B CK2 COCK (ISOLATION VALVES)	3
D CHECK VALVES	1
F REMOTE PILOT SENSING	
H DRAIN TO ATMOSPHERE	
S CV FLOW CONTROL (OPENING)	1

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CVCL 1 ② 3 4

DIST. CODE 002

SHEET 2 OF 3

	<b>CLA-VAL CO.</b>	NEWPORT BEACH, CALIFORNIA	CATALOG NO. 750-01	DRAWING NO. 29317	REV. A
	TYPE OF VALVE AND MAIN FEATURES			PRESSURE RELIEF VALVE (EQUIPPED WITH CLOSING SPEED CONTROL)	

DESIGN		
DRAW	PF	03-11-98
CHK'D	CH	03-20-98
APVD	BF	03-20-98

OPERATING DATA

I. PRESSURE RELIEF FEATURE:

PRESSURE RELIEF CONTROL (3) IS A NORMALLY CLOSED CONTROL THAT RESPONDS TO MAIN VALVE INLET PRESSURE CHANGES. AN INCREASE IN INLET PRESSURE TENDS TO OPEN CONTROL (3) AND A DECREASE IN INLET PRESSURE TENDS TO CLOSE CONTROL (3). THIS CAUSES LOADING CHAMBER PRESSURE TO VARY AND THE MAIN VALVE MODULATES (OPENS AND CLOSES) MAINTAINING A RELATIVELY CONSTANT PRESSURE AT THE MAIN VALVE INLET. WHEN INLET PRESSURE IS LOWER THAN THE SET POINT OF CONTROL (3), CONTROL (3) CLOSSES. THIS PRESSURIZES THE LOADING CHAMBER AND THE MAIN VALVE CLOSSES. PRESSURE RELIEF CONTROL (3)  
ADJUSTMENT: TURN THE ADJUSTING SCREW CLOCKWISE TO INCREASE THE SETTING.

II. CLOSING SPEED CONTROL:

NEEDLE VALVE (2) CONTROLS THE CLOSING SPEED OF THE MAIN VALVE. TURN THE ADJUSTING STEM CLOCKWISE TO MAKE THE MAIN VALVE CLOSE SLOWER. DO NOT CLOSE VALVE (2) COMPLETELY OR THE MAIN VALVE WILL NOT CLOSE. (SUGGESTED INITIAL SETTING OF NEEDLE VALVE IS 1/4 TO 1/2 TURN OPEN.)

III. OPTIONAL FEATURE OPERATING DATA:

SUFFIX B (ISOLATION VALVES)

CK2 COCKS (B) ARE USED TO ISOLATE THE PILOT SYSTEM FROM MAIN LINE PRESSURE. THESE VALVES MUST BE OPEN DURING NORMAL OPERATION.

SUFFIX D (CHECK VALVES):

WHEN OUTLET PRESSURE IS HIGHER THAN INLET PRESSURE, CHECK VALVE (D2) OPENS AND (D1) CLOSSES. THIS DIRECTS THE HIGHER OUTLET PRESSURE INTO THE LOADING CHAMBER AND THE MAIN VALVE CLOSSES.

SUFFIX F (REMOTE PILOT SENSING)

REMOTE SENSING PRESSURE IS OBTAINED FROM A POINT UPSTREAM OF THE MAIN VALVE INLET. [SENSING PRESSURE IS OBTAINED FROM THE MAIN VALVE INLET IF SUFFIX (F) IS NOT SPECIFIED].

SUFFIX H (ATMOSPHERIC DRAIN)

PILOT SYSTEM DRAIN LINE IS DISCHARGED TO ATMOSPHERE. [PILOT SYSTEM DRAIN LINE IS CONNECTED TO THE MAIN VALVE OUTLET BOSS IF SUFFIX (H) IS NOT SPECIFIED.]

CAD REVISION RECORD - DO NOT REVISE MANUALLY  
 LTR DESCRIPTION BY DATE  
 SEE SHEET 1

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SHEET 3 OF 3



**CLA-VAL CO.** NEWPORT BEACH, CALIFORNIA

CATALOG NO.  
750-01

DRAWING NO.  
29317

REV.  
A

TYPE OF VALVE AND MAIN FEATURES

PRESSURE RELIEF VALVE  
(EQUIPPED WITH CLOSING SPEED CONTROL)

DESIGN

DRAW	PF	03-11-98
CHK'D	CH	03-20-98
APVD	BF	03-20-98

OPERATING DATA - CONTINUED

SUFFIX S (OPENING SPEED CONTROL)

FLOW CONTROL (S) CONTROLS THE OPENING SPEED OF THE MAIN VALVE. TURN THE ADJUSTING STEM CLOCKWISE TO MAKE THE MAIN VALVE OPEN SLOWER.

IV. CHECK LIST FOR PROPER OPERATION:

- ( ) SYSTEM VALVES OPEN UPSTREAM AND DOWNSTREAM.
- ( ) AIR REMOVED FROM THE LOADING CHAMBER AND PILOT SYSTEM AT ALL HIGH POINTS.
- ( ) CK2 COCKS (B1) & (B2) OPEN (OPTIONAL FEATURE).
- ( ) PERIODIC CLEANING OF STRAINER (2) IS RECOMMENDED.
- ( ) VALVE (2) OPEN AT LEAST 1/4 TURN.

CAD REVISION RECORD - DO NOT REVISE MANUALLY

BY DATE

DESCRIPTION

SEE SHEET 1

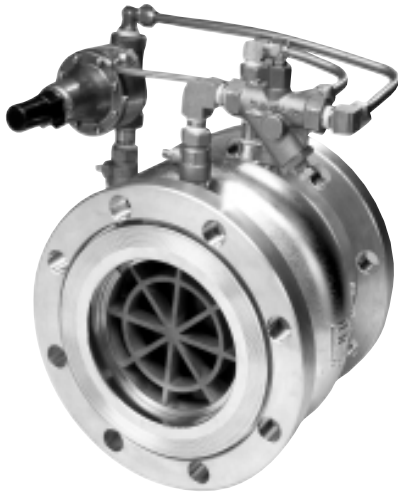
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— MODEL — **750-01**

## Pressure Relief, Sustaining & Back Pressure Valve



### Performance Specification

Capacity:	See Technical Data Sheet
C <sub>f</sub> Factor:	0.9
Cavitation:	See Technical Data Sheet
Rangeability:	500:1
Bearing Friction:	No friction from slip-type bearings

### Design Specification

Sizes:	2, 3, and 6 inch wafer style 6, 8, 10, and 12 inch flanged 6, 8, 10, 12, inch Victaulic® Ends
End Detail Wafer:	Fits ANSI B16.5 class 125, 150, 250, and 300 flanges
End Detail Flanged:	ANSI B16.5 class 150 (fits class 125) or ANSI B16.5 class 300 (fits class 250)
End Detail Victaulic®:	Fits standard steel pipe
Operating Pressure:	720 psi maximum Victaulic® Ends - 300 psi max.
Maximum Differential:	150 psid continuous, 225 psid intermittent*
Reverse Pressure:	125 psid maximum
Temperature Range:	32 to 160 degrees F*
Flange Operating Pressure:	Class 125-175 psi maximum Class 150-275 psi maximum Class 250-300 psi maximum Class 300-720 psi maximum
Victaulic® Ends Rating:	300 psi maximum

\*Standard natural rubber 65 durometer in water service. Temperature range depends on liner material. Higher differential pressure ratings available.

For other than standard ANSI flanges consult factory  
**Din drilling available on all sizes**

### Description

The Cla-Val Model 750-01 is a hydraulically operated pilot actuated automatic control valve for pressure sustaining, relief and/or back pressure service. The main valve consists of only two parts, a stainless steel body and an elastomeric liner or control element.

The main valve will open when inlet pressure begins to exceed a preset pressure and will allow enough flow to maintain that inlet pressure. In pressure sustaining service, Model 750-01 will conserve pressure in an upper system during periods of high demand in a system below. In pressure relief service, the Model 750-01 will modulate to exhaust line pressure to keep it below a set point maximum. On a pump bypass system, the valve will allow flow back to the pump suction when pump discharge pressure exceeds the set point.

Cla-Val Model 750-01 will control from no flow to full open flow without any chattering or slamming under low flow conditions. For this reason, on by-pass, relief, and pressure sustaining service, there is never a region of control instability. There is no slip-type friction because the valve has no bearings. Cla-Val Model 750-01 valves have excellent resistance to cavitation with a C<sub>f</sub> factor of 0.9.

These valves can be supplied as combination control valve with check. Pilot controls, options, and accessories are fully piped at the factory and the Cla-Val Model 750-01 is shipped ready for installation.

### Purchase Specification

Valve and control system shall maintain inlet pressure at a predetermined set point; shall open as pressure starts to increase above the set point, and close as pressure falls below the set point. Control valve shall be constructed of two parts: a stainless steel body and an elastomeric liner or control element. Minimum rangeability shall be 500:1 based on capacity at flowing pressure conditions. C<sub>f</sub> shall be greater than or equal to 0.9. Valve and control system shall be similar in all respects to Cla-Val Model 750-01 as manufactured by Cla-Val, Newport Beach, California.

### Material Specification

Body:	316L Stainless Steel
Liner:	Natural Rubber, 65 durometer (std) Viton, EPDM, Nitrile, Silicone (available)
Liner Retainer:	316 Stainless Steel

### Pilot

Body:	ASTM B62 Bronze*
Spring Cover:	ASTM B62 Bronze*
Wetted Parts:	Bronze/Stainless Steel* Buna-N®

### Accessories

Shut-off Cock:	Brass*
Speed Controls:	Brass*
Check Controls:	Brass*
"Y" Strainer:	Bronze*
Control Piping:	Copper*
Control Fittings:	Brass*

\*316 stainless steel available



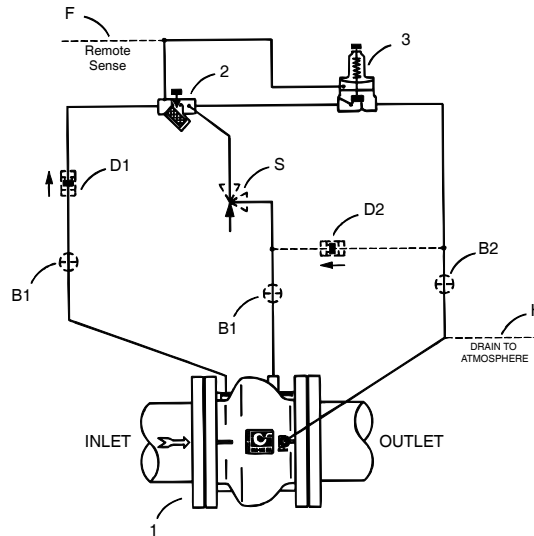
### 750-01 Basic Components

Item	Description
1	100-42 Roll Seal Main Valve
2	X42N-2 Strainer & Needle Valve (1/4 turn min. opening)
3	CRL Pressure Relief Control

### Optional Features

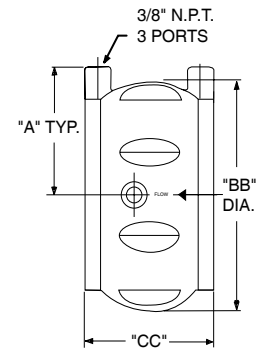
Item	Description
B	CK2 Cock (Isolation Valve)
D	Check Valves (125 psid max. reverse pressure)
F	Remote Pilot Sensing
H	Drain to Atmosphere
S	CV Speed Control (Opening)*

\* The opening speed control (optional) on this valve should always be open at least 3 turns off their seats, at start-up



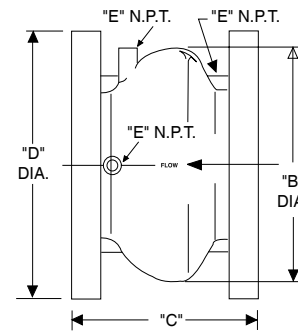
### Dimensions (100-42 Main Valve)

Valve Size (Inches)	2	3	4	6	8	10	12
A	2 7/8	3 9/16	4 1/8	5 1/4	—	—	—
B	—	—	—	10 7/8	14 3/8	18	21 5/8
BB	4 3/8	5 7/8	7 3/8	9 13/16	—	—	—
C	—	—	—	9	11	13	15 1/4
CC	2 1/2	3 1/4	4	8	—	—	—
D (ANSI 150)	—	—	—	11	13 1/2	16	19
D (ANSI 300)	—	—	—	12 1/2	15	17 1/2	20 1/2
E (Ports)	—	—	—	3/8	3/8	1/2	1/2
Approx. Wt. (150 lbs.)	4	7 1/2	14	58	115	190	290
Approx. Wt. (300 lbs.)	4	7 1/2	14	87	155	250	375



2", 3", 4" and 6" Wafer Style

VALVE SIZE (mm)	50	80	100	150	200	250	300
A	73	90	105	133	-	-	-
B	-	-	-	276	365	457	549
BB	111	149	187	249	-	-	-
C	-	-	-	229	279	330	387
CC	64	83	102	202	-	-	-
D (ANSI 150)	-	-	-	279	343	406	483
D (ANSI 300)	-	-	-	318	381	445	521
E (Ports) -	-	-	10	10	13	13	-
Approx. kg. (150lbs.)	1.81	3.63	6.35	30	54.43	89	151.50
Approx. kg. (150lbs.)with Studs & Nuts	2.72	4.54	10	-	-	-	-
Approx. kg. (300lbs.)	1.81	3.63	6.35	41.73	72.57	116.57	191
Approx. kg. (300Lbs.)with Studs & Nuts	5	6.35	11.80	-	-	-	-



6", 8", 10" and 12" Flanged Style

### When Ordering, Please Specify

- |                          |                                  |                                  |                            |                         |
|--------------------------|----------------------------------|----------------------------------|----------------------------|-------------------------|
| 1. Catalog No. 750-01    | 2. Valve Size                    | 3. Fluid Being Handled           | 4. Fluid Temperature Range | 5. Inlet Pressure Range |
| 6. Outlet Pressure Range | 7. Maximum Differential Pressure | 8. Minimum Differential Pressure | 9. Maximum Flow Rate       |                         |
| 10. Pilot Set Point      |                                  |                                  |                            |                         |



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## INSTALLATION / OPERATION / MAINTENANCE

— SERIES — **100-42****700 Series Roll Seal****DESCRIPTION**

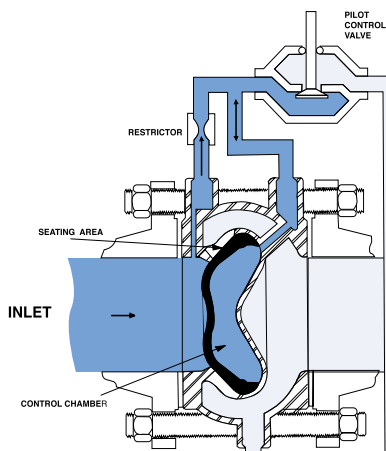
The Cla-Val Model 100-42 Roll Seal valve is a hydraulically operated valve used to control liquid flow by means of a flexible control element, the liner.

The basic valve consists of only two parts: a one piece, investment cast body and an elastomeric liner. The valve body is constructed with internal ribs and slots forming a grillwork which surrounds the liner to provide support. A normally closed type valve is formed by the installed liner which covers the grillwork and seats against the raised seating surface in the valve body.

Upstream pressure actuates the valve to produce valve opening by rolling the liner off the seating surface and the slotted grillwork.

The valve is actuated by upstream pressure as the loading pressure (pressure supplied to the control chamber) is varied by an external pilot control system.

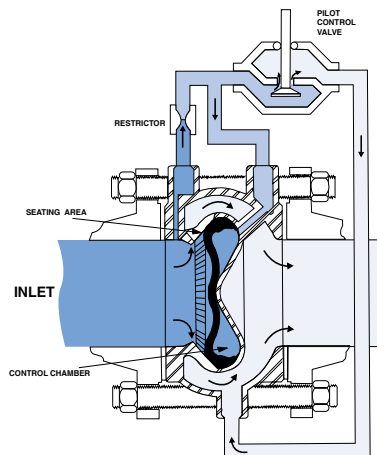
A typical pilot control system used to operate the Model 100-42 valve consists of a restriction and a suitable pilot connected to the valve.

**PRINCIPLE OF OPERATION**

**Model 100-42 Valve  
in Closed Position**

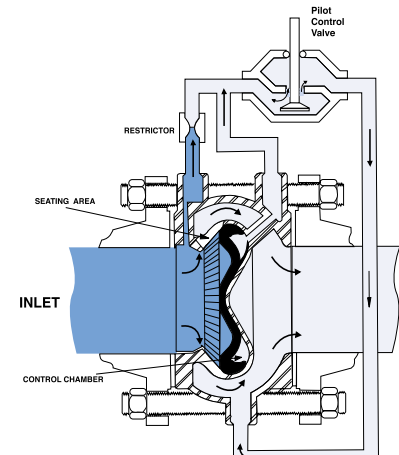
Upstream pressure is introduced to the control chamber (the chamber formed behind the liner) through the control piping and restrictor. When the pilot is closed, full inlet pressure is supplied to the control chamber, thus balancing the force developed by inlet pressure acting on the upstream face on the liner. Under these conditions, the liner remains in the fully closed position.

Since the operating pressure in the control chamber is greater than the outlet pressure, an additional closing force is developed across the liner, pressing the liner against the surrounding slotted grillwork area and seating surface.



**Model 100-42 Valve  
in Partially Open Position**

As loading pressure is lowered slightly below inlet pressure, the central portion of the liner is forced to invert and come to rest against the tip of the control chamber cavity. Reducing the loading pressure further (but still higher than outlet pressure) causes the liner to drape over the cone shaped portion of the control chamber cavity. This action causes the outer section of the liner to roll off the seating surface and a portion of the grillwork to partially open the valve.



**Model 100-42 Valve  
in Fully Open Position**

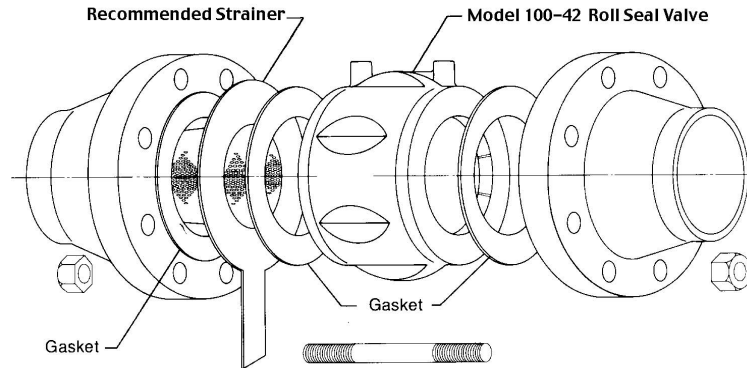
The valve is fully opened when loading pressure is sufficiently reduced to allow the liner to roll back completely and expose the full slot area. Restoring loading pressure reverses the liner rolling action to return the liner to the fully closed position.

## INSTALLATION

The Cla-Val Model 100-42 Roll Seal valve in 2", 3", and 4" sizes are designed to mount between standard pipe flanges (ANSI 125, 150, 250, and 300 series) as a wafer type valve. The outer portion of the valve body is constructed with fluted (recessed) sections to provide clearance for the class 125 and 150 flange bolt pattern while the basic outside diameter of the body centers within the class 250 and 300 flange bolt pattern.

The Model 100-42 valve in 6" through 12" sizes are constructed with separable "slip-on" style flanges. Furnished standard in either class 150 or 300 raised face type, the flanges are removable and interchangeable. The class 150 flange may be bolted up to class 125 pipeline flanges and the class 300 flange may be mated against a class 250 flange.

Locate pilot system port connections at the top of valve in pipeline to allow easy air venting. A line size strainer is recommended, mounted on the valve inlet.



## PROCEDURE

1. The valve should be given a visual inspection before installation to be sure no foreign materials have collected inside the valve during shipment or storage.
  2. Pipelines should be flushed out before the valve is installed in the system. New systems, especially, should be cleaned as contaminants such as welding beads, scale, rocks, etc. are commonly contained within the pipeline.
  3. The valve should be installed in a location allowing sufficient working space around the valve to provide easy access for maintenance and removal for servicing.
  4. For 2", 3", and 4" sizes only. Insert the lower half pattern of stud bolts through the bolt holes of the upstream and downstream pipeline flanges.
  - 4a. For 2" & 3" valves only. The 125 and 150 series flanges use a different number of bolts than the 250 and 300 series flanges. Hence, the wafer valve body configuration is inherently self centering regardless of the flange used.
  - 4b. For the 4" valve, ANSI pipe flanges use an 8 bolt pattern regardless of pressure ratings, although the 250 and 300 series use larger bolts on a larger bolt circle. The 4" valve can be centered in the larger 250 and 300 class flanges by rotating the valve body into full radial contact with the bolt studs prior to tightening.
  5. If an inline basket type strainer is to be included in the installation, insert the strainer into the upstream pipe, making sure a gasket is placed between the strainer and the upstream flange.
  6. Install the valve between the flanges being sure to include the appropriate flange gaskets between each end of the valve and the mating pipe flange.
- Note: The valve must be installed with the flow arrow on side of body pointing to the downstream piping section. Cla-Val 700 Series valves may be installed in any position in either vertical or horizontal installations without any effect on valve operation.
7. Insert the remaining stud bolts and nuts and tighten evenly using a diagonal cross-over type pattern.



### Liner Installation 6", 8", 10", 12" sizes

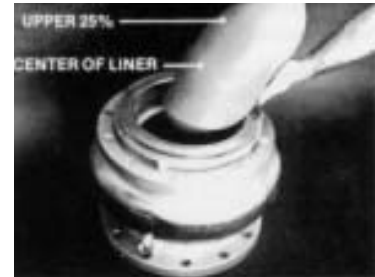
1. Tools required: Bottle of drugstore glycerine, 30" crowbar, double headed plastic hammer with 14" handle, rubber mallet and large flat blade screwdriver.
2. Liberally wipe glycerine on the inside of the valve and on the outer edge of the liner. Fold liner in half and insert into valve body.
3. Push liner in as far as possible forcing it out side ways.
4. Place the crowbar at the upper 25% point of the liner. Take your other hand and push on nose of liner to bend the liner over the crowbar. The less material folded over, the easier it will go into the valve. If too much is folded over, it will be difficult to complete liner installation.
5. Continue bending liner nose down into the valve. Use your hands and/or hammer handle to continue forcing it down into valve. It is important to keep the "V" of the bend near the 25% point. If it goes over the center, The liner won't go in, and it will be necessary to start over at Step 3.
6. Use the hammer to force the liner down and out into the valve body.
7. Use the hammer handle for the final insertion. Sometimes it is helpful to beat on the liner with the hammer for the final step.
8. To seat the liner on the manifold ring use the hammer handle to push down on the liner near bore of valve inlet and pry handle and liner towards the center. Continue this prying action for 360° around the liner for proper seating.
9. To test for liner seating, push down on the center of liner and close the loading port shut-off cock, or block it with your hand. When you release your hand from the liner, it should remain in the down position until the loading port is opened.
10. If liner appears seated, open loading port cock and liner should pop-up to the closed position. Repeat Steps 6-10 if liner is not seated.

When the liner is fully seated, the inside diameter of the liner will be seated over the outside diameter of the manifold ring. The manifold ring is a raised circular ridge at the bottom of the open cavity which provides for even distribution of the fluid coming in and going out the loading port.

**Install liner retainer into body.**



1



2



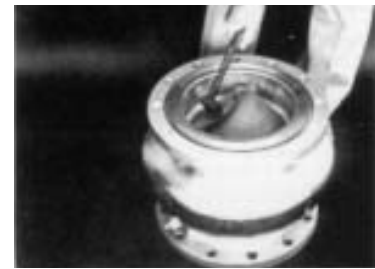
3



4



5



6



7



8



9



10

**Liner Retainer Removal 2"-12" Sizes**

The 2" and 3" liner retainer is secured to the valve with an Allen screw. Loosen the Allen screw, pull the locking pin back towards center of retainer, and remove the retainer from valve.

To install, insert the retainer, (do not block inlet feed hole), push locking pin into position and tighten Allen screw.

The 4"-12" liner retainers are secured with a snap ring. Remove the snap ring and retainer.

To install, insert retainer and install snap ring into the groove of valve. Be sure snap ring is completely inserted into groove.

**Liner Removal 2"-12" Sizes**

The tool used for removal should be free of sharp edges to prevent damage to the liner, the valve body seat or control chamber surfaces. A motorcycle tire iron or similar tool works well.

1. Insert the tool between the liner and the valve body as deeply as possible.
2. Using the seat edge as a fulcrum, rock the end of the tool away from the valve in a manner to pull the liner bead out of the body. Grasp the liner and remove from the valve body.

**Liner Installation 2", 3", 4" Sizes**

Thoroughly clean out the interior of the valve body control chamber cavity.

Liberal apply glycerine inside the control chamber cavity and around the seal bead area of the liner.

**DO NOT USE ANY HYDROCARBON OR SILICONE BASED LUBRICANTS ON LINERS AS THESE COMPOUNDS CAN SEVERELY ATTACK THE LINER MATERIAL.**

3. Fold the liner as shown and install into the valve body control chamber as deeply as possible.
4. Continuing to force the liner into the control chamber cavity, again fold the liner as shown to insert the liner seal bead section under the valve body seat surface.
5. Work the folded section of the liner into place by pushing against the folded area to slide the seal bead down the conical face of the control chamber.

**Liner Seating Instructions 2", 3", 4" Sizes**

After installing the liner, it must be seated over the manifold ring in the valve body. The objective of this seating procedure is to place the inside lip of the liner over the outside lip of the manifold ring.

6. 4" valve with liner installed.
7. Pinch, pull and knead the liner 360° around to seat the liner on the manifold ring.
8. Using a dull tool or hammer handle, pry the outer part of the liner towards the center to help "seat" the liner.
9. Now push the liner down into the valve, holding your hand on the depressed liner, seal off the loading port with your finger.
10. Remove your hand from liner and continue holding your finger over the loading port. If liner is seated, it will be held in the open position as long as your finger is over the loading port. When you release your finger, the liner will pop up. If not seated, repeat with Step 7.

**Install liner retainer into body.**



1



2



3



4



5



6



7



8



9



10

**PLACING VALVE INTO OPERATION**

In most instances, the 700 Series Cla-Val Control valves will be shipped complete with a pilot control system mounted on the Model 100-42 valve. Consult the appropriate start up and operation instructions for the pilot control used before pressurizing the system.

**Important Procedure for All Installations:**

IT IS IMPORTANT THAT THE PRESSURIZATION AND DEPRESSURIZATION OF ALL INSTALLATIONS BE CARRIED OUT IN A MANNER TO PREVENT IMPOSING A REVERSE PRESSURE CONDITION ON THE CLA-VAL MODEL 100-42 VALVE. PRESSURIZATION OF THE SYSTEM SHOULD BE ACCOMPLISHED BY PRESSURIZING THE INLET SIDE FIRST.

DEPRESSURIZATION OF THE SYSTEM SHOULD BE ACCOMPLISHED BY DEPRESSURIZING THE OUTLET SIDE FIRST. FAILURE TO FOLLOW THIS PROCEDURE COULD RESULT IN DISLODGE- MENT AND/OR DESTRUCTION OF THE RUBBER LINER.

**START-UP INSTRUCTIONS****Pressure Reducing  
790 Series Valves**

The following instructions are for valves equipped with a Model CRD Pressure Reducing Pilot Control.

1. Remove the adjustment cap and back off adjustment screw setting (turn counterclockwise) of the CRD Pressure Reducing Pilot Control to fully relieve all loading on the range spring.
2. Slowly open the **upstream** main line block valve to pressurize the **inlet** section of the valve.
3. Bleed any entrapped air from the control chamber of the valve and tubing sections by loosening fittings at the highest points. Retighten fittings. Install gauge on downstream port of CRD.
4. Slowly increase tension on the range spring, by means of the adjustment screw (turn clockwise) until the desired downstream pressure is attained. Use a gauge.
5. Open the downstream main line block valve.
6. If required, reset the pilot adjustment screw setting to obtain the downstream pressure desired.
7. Tighten the adjustment screw lock nut and replace the adjustment cap.

**Back Pressure Control  
750 Series Valves**

The following instructions are for valves equipped with a Model CRL Back Pressure Pilot Control.

1. Remove the adjustment cap and increase tension on the range spring, by means of the adjustment screw (turn clockwise) until maximum spring load is attained.
2. Slowly open the **upstream** main line block valve to pressurize the **inlet** section of the valve.
3. Bleed any entrapped air from the control chamber of the valve and tubing sections by loosening fittings at the highest points. Retighten fittings.
4. Open the downstream main line block valve.
5. Gradually decrease tension on the range spring by means of the adjustment screw (turn counterclockwise) until upstream pressure decreases to the desired setpoint.
6. Tighten the adjustment screw lock nut and replace the adjustment cap.

**Relief Valve Applications 750  
Series Valves**

The following instructions are for valves equipped with a Model CRL Pressure Relief Pilot Control.

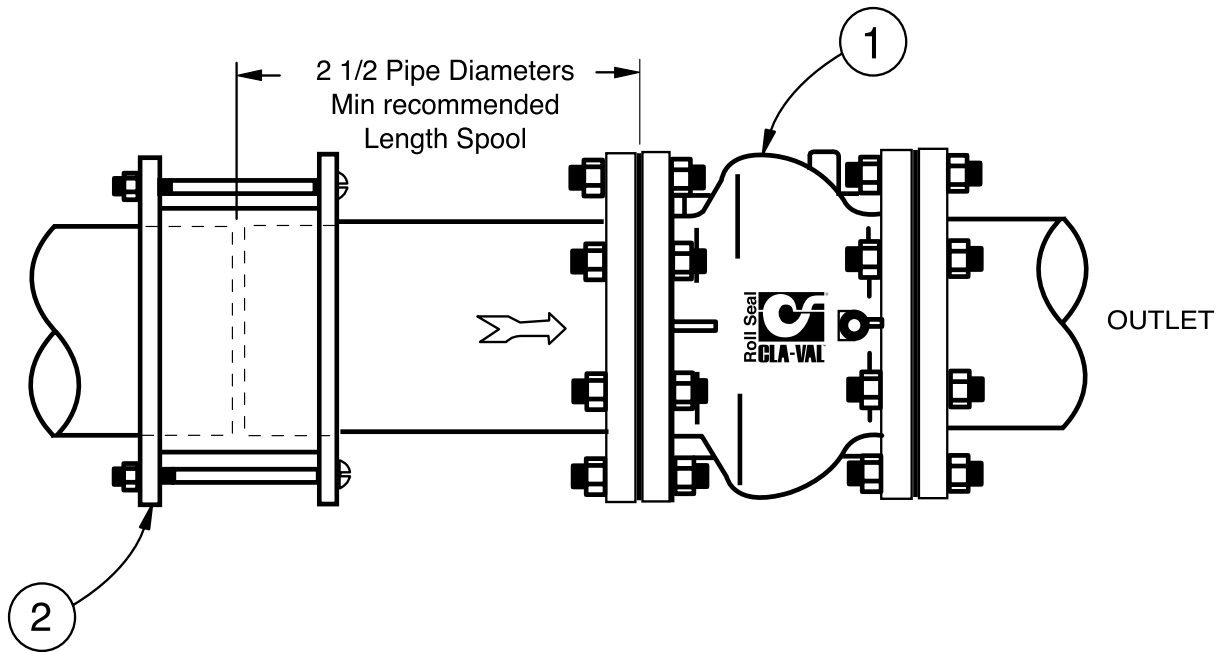
Due to the nature of intended use, the system being protected with the relief valve will most likely not be able to furnish the pressure source needed to establish the proper setpoint of the pilot control. Due to this fact, in most instances, the relief valve setting procedures will either have to be carried out at other locations or an auxiliary pressure source will have to be supplied at the site in order to carry out the following procedure.

1. Remove the adjustment cap and increase tension on the range spring by means of the adjustment screw (turn clockwise) until maximum spring load is attained.
2. Slowly introduce **inlet** pressure to the valve at the desired setpoint value. Bleed all air.
3. Gradually decrease tension on the range spring by means of the adjustment screw (turn counterclockwise) until flow is initiated through the valve.
4. Reduce system pressure back to normal value. Tighten the adjustment screw lock nut and replace the adjustment cap. The valve is now ready for service.

**Taking Valve Out of Service**

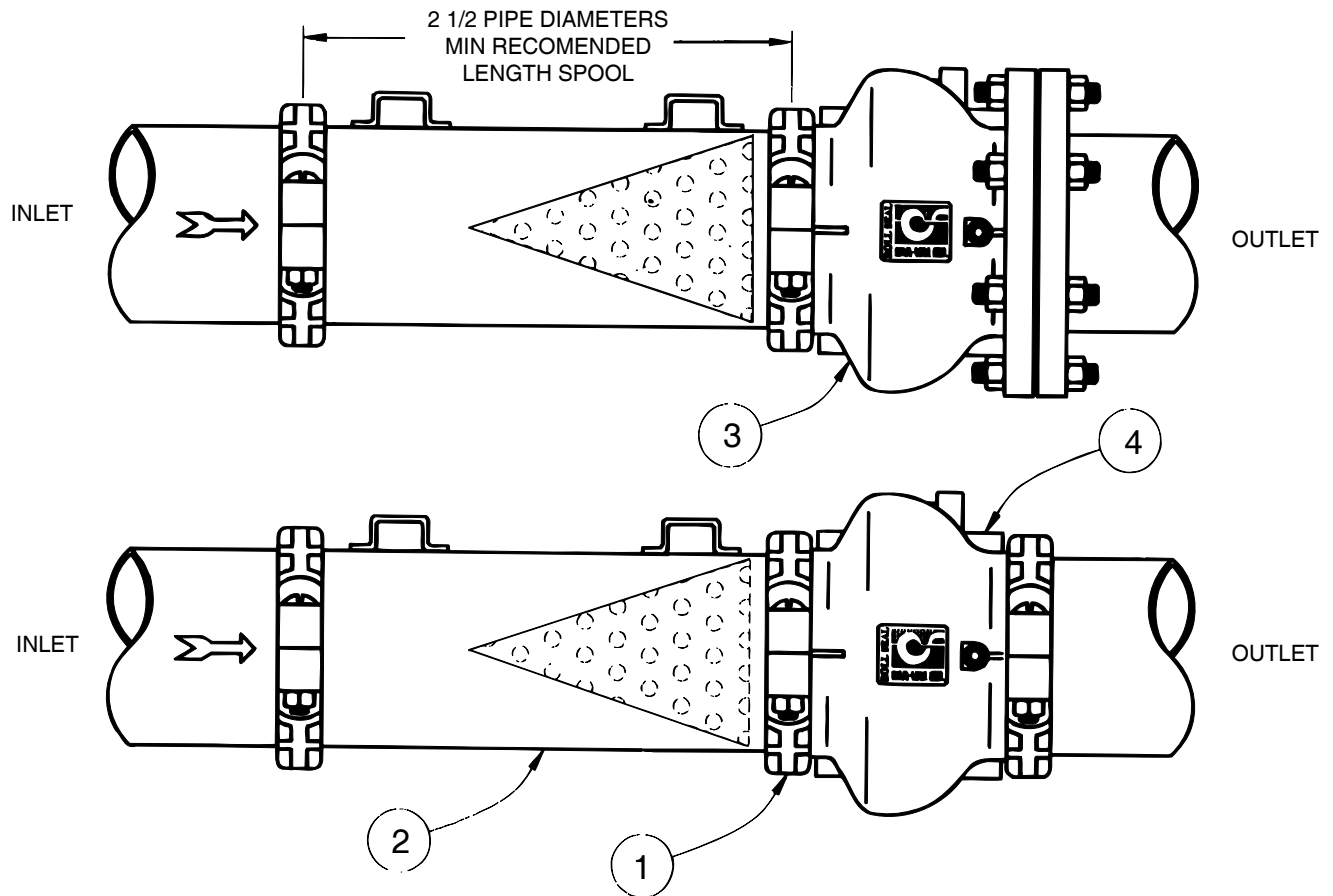
The following procedure should be followed when taking the Model 100-42 valve out of service.

1. Close the upstream main line block valve first. Then close the downstream main line block valve.
2. Vent the **downstream** section to fully relieve pressure in the outlet section of the valve.
3. Vent the **upstream** section to fully relieve pressure in the inlet section and control chamber of the Model 100-42 valve.
4. If the valve liner is to be inspected or replaced, remove the valve from the main line.



Recommended Pipe layout  
6" - 12" Flange style 100-42

- 2 Pipe Coupling (Rubber Gasket Type)
- 1 100-42 Main Valve, Flange X Flange



Recommended Pipe layout  
6" - 12" Grooved style 100-42

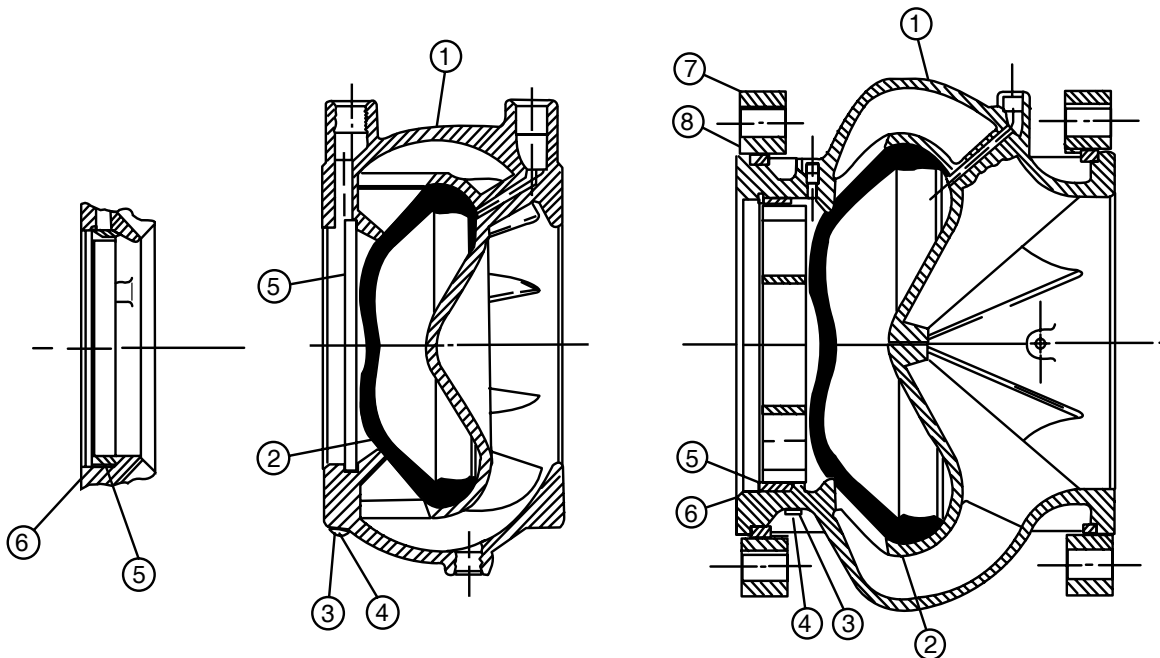
- 1 COUPLER FOR GROOVED PIPE
- 2 SPOOL STRAINER ASSEMBLY (WITH CONE)
- 3 100-42 MAIN VALVE, GROOVE X FLANGE
- 4 100-42 MAIN VALVE, GROOVE X GROOVE

**When ordering  
please specify:**

- All nameplate data
- Description
- Part Numbers
- Item Number
- Material

Item No.	Description	No. Req'd	Material (Standard)
1	Body	1	316L Stainless Steel "L"
2*	Liner	1	Natural Rubber
3	Nameplate	1	Aluminum
4	Drive Screw	2	316L Stainless Steel
5	Liner Retainer	1	316L Stainless Steel
6	Retaining Ring	1	316L Stainless Steel
7	Slip-on Flange	2	Steel-Cad. PI.
8	Flange Retainer Ring	2	Steel-Cad. PI.

\*Recommended Spare Part



4" Wafer Style Valve

2-3" Wafer Style Valve

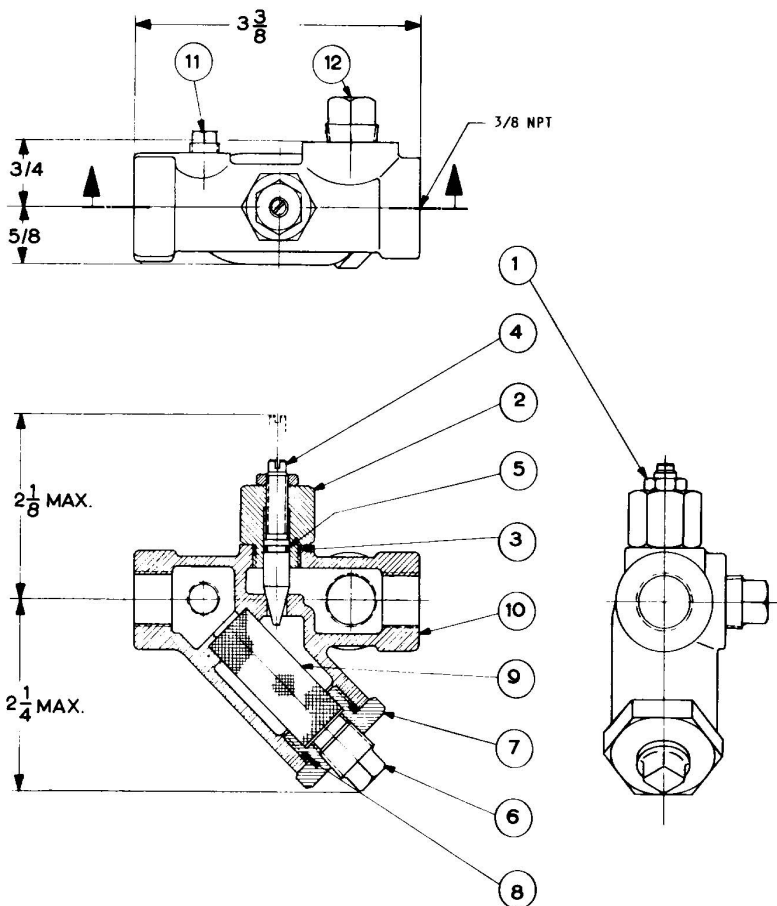
6"-12" Flanged Valve

PARTS LIST



# X42N-2

## Strainer and Needle Valve Assembly



**When ordering parts, please specify:**

- All nameplate data
- Item Number
- Description

Size	Stock Number
3/8" x 3/8"	68372C

ITEM	DESCRIPTION	MATERIAL	PART NO.
1	Jam Nut —Hex	Sil Brz	6779806G
2	Bonnet	S.S.	67910A
3	"O" Ring—Bonnet	Syn Rub	00713J
4	Stem	S.S.	67907G
5	"O" Ring—Stem	Syn Rub	00708J
6	Plug—Pipe 1/4	Bre.	6784702A
7	Strainer Plug	303	67911J
8	"O" Ring—Plug	NBR	00715J
9	Screen	Monel	68373A
10	Body	Rd Brs	67905A
11	Plug—Pipe 1/8	Brass	6784701C
12	Plug—Pipe 3/8	Brass	67660-03F

— MODEL — **CRL**

# Pressure Relief Control

## DESCRIPTION

The CRL Pressure Relief Control is a direct acting, spring loaded, diaphragm type relief valve. It may be used as a self-contained valve or as a pilot control for a Cla-Val Main valve. It opens and closes within very close pressure limits.

## INSTALLATION

The CRL Pressure Relief Control may be installed in any position. The control body (7) has one inlet and one outlet port with a side pipe plug (24) at each port. These plugs are used for control connections or gauge applications. The inlet in the power unit body (6) is the sensing line port. A flow arrow is marked on the body casting.

## OPERATION

The CRL Pressure Relief Control is normally held closed by the force of the compression spring above the diaphragm; control pressure is applied under the diaphragm.

When the controlling pressure exceeds the spring setting, the disc is lifted off its seat, permitting flow through the control.

When controlling pressure drops below spring setting, the spring returns the control to its normally closed position.

## ADJUSTMENT PROCEDURE

The CRL Pressure Relief Control can be adjusted to provide a relief setting at any point within the range found on the nameplate.

Pressure adjustment is made by turning the adjustment screw (9) to vary the spring pressure on the diaphragm. Turning the adjustment screw clockwise increases the pressure required to open the valve. Counterclockwise decreases the pressure required to open the valve.

When pressure adjustments are complete the jam nut (10) should be tightened and the protective cap (1) replaced. If there is a problem of tampering, lock wire holes have been provided in cap and cover. Wire the cap to cover and secure with lead seal.

## DISASSEMBLY

The CRL Pressure Relief Control does not need to be removed from the line for disassembly. Make sure that pressure shut down is accompanied prior to disassembly. If the CRL is removed from the line for disassembly be sure to use a soft jawed vise to hold body during work.

Refer to Parts List Drawing for Item Numbers.

1. Remove cap (1), loosen jam nut (10) and turn adjusting screw counterclockwise until spring tension is relieved.
2. Remove the eight screws (4) holding the cover (3) and powerunit body (6). Hold the cover and powerunit together and place on a suitable work surface. See NOTE under REASSEMBLY.
3. Remove the cover (3) from powerunit body (6). The spring (12) and two spring guides (11).
4. Remove nut (13) from stem (19) and slide off the Belleville washer (14), the upper diaphragm washer (15) and the diaphragm (16).
5. Pull the stem (19) with the disc retainer assembly (21) through the bottom of powerunit. The lower diaphragm washer (17) will slide off of stem top.
6. Remove jam nut (23) and disc retainer assembly (21) from stem. Use soft jawed pliers or vise to hold stem. The polished surface of stem must not be scored or scratched.
7. The seat (22) need not be removed unless it is damaged. If removal is necessary use proper size socket wrench and turn counterclockwise.

Note: Some models have an integral seat in the body (7).

## INSPECTION

Inspect all parts for damage, or evidence of crossthreading. Check diaphragm and disc retainer assembly for tears, abrasions or other damage. Check all metal parts for damage, corrosion or excessive wear.

## REPAIR AND REPLACEMENT

Minor nicks and scratches may be polished out using 400 grit wet or dry sandpaper fine emery or crocus cloth. Replace all O-rings and any damaged parts.

When ordering replacement parts, be sure to specify parts list item number and all nameplate data.

## REASSEMBLY

In general, reassembly is the reverse of disassembly. However, the following steps should be observed:

1. Lubricate the O-Ring (18) with a small amount of a good grade of waterproof grease, (Dow Corning 44 medium grade or equal). Use grease sparingly and install O-ring in powerunit body (6).
2. Install stem (19) in powerunit body (6). Use a rotating motion with minimum pressure to let stem pass through O-ring.  
Do Not Cut O-Ring.
3. Install O-ring (5) at top of stem (19). Place lower diaphragm washer (17) on the stem with the serrated side up. Position diaphragm (16), upper diaphragm washer (15), with serration down, and Belleville washer (14) with concave side down.
4. Position powerunit body (6) as shown on parts list drawing (top view).
5. Continue reassembly as outlined in disassembly steps 1 through 3.

**Note:** Item (4) Screw will have a quantity of 8 for the 0-75 and 20-200psi design and a quantity of 4 for the 100-300psi design. Item (25) Screw is used on the 100-300psi design only. Install item (25), before item (4) for preload of item (12) spring.

SYMPTOM	PROBABLE CAUSE	REMEDY
Fails to open.	Controlling pressure too low.	Back off adjusting screw until valve opens.
Fails to open with spring compression removed.	Mechanical obstruction, corrosion, scale build-up on stem.	Disassemble, locate, and remove obstruction, scale.
Leakage from cover vent hole when controlling pressure is applied.	Diaphragm Damage	Disassembly replace damaged diaphragm.
	Loose diaphragm assembly.	Tighten upper diaphragm washer.
Fails to close.	No spring compression.	Re-set pressure adjustment.
Fails to close with spring compressed.	Mechanical obstruction.	Disassemble, locate and remove obstruction.

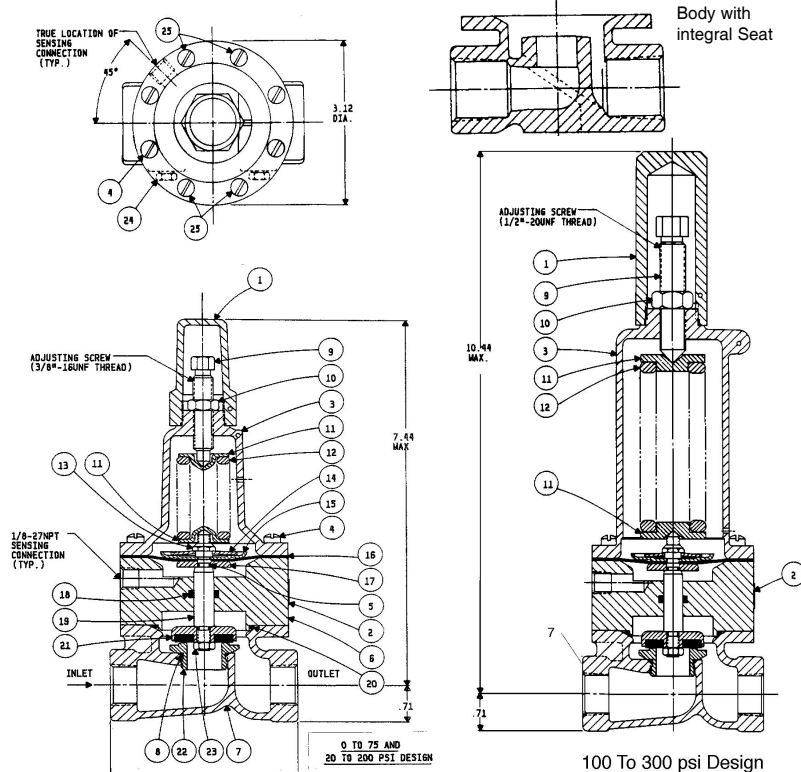


PARTS LIST



# CRL

## 1/2" & 3/4" PRESSURE RELIEF CONTROL



SIZE	SPRING RANGE	PART NUMBER
1/2"	0-75 PSI	79222-01E
1/2"	20-200 PSI	79222-02C
1/2"	100-300 PSI	82809-01D
3/4"	0-75 PSI	79229-01K
3/4"	20-200 PSI	79229-02H
3/4"	100-300 PSI	86005-01E

For 100-450 PSI Contact Factory

CRL RANGE PSI	APPROX. INCREASE FOR EACH CLOCK-WISE TURN OF ADJUSTING SCREW
0 to 75	8.5 PSI
20 to 200	28.0 PSI
100 to 300	18.0 PSI

**When ordering parts please specify:**  
 1. All Nameplate Data  
 2. Item Part Number  
 3. Item Description

Item	Description	Material	Part Number	List Price
1	Cap	Plastic	67628J	
2	Nameplate	BRS		
3	Cover	BRZ	C2544K	
4*	Screw Fil.Hd.10-32 x 1.88 . See note other side	303	6757867E	
5*	O-Ring	RUB	00902H	
6	Body, Powerunit	BRS	7920504D	
7	1/2" Body 3/4" Body	BRZ BRZ	C7928K C9083B	
8*	O-Ring, Seat	RUB	00718H	
9	Screw, Adjusting	BRZ	82811B	
10	Nut Hex (Locking)	303	6780106J	
11	Guide, Spring	303	71881H	
12	Spring, (0-75 psi) Range (20-200 psi) Range (100-300psi ) Range	CHR/VAN CHR/VAN CHR/VAN	71884B 71885J 82813H	
13	Nut, Stem, Upper	BRS	73034B	
14	Washer, Belleville	STL	7055007E	
15	Washer, Diaphragm (upper)	303	71891G	
16*	Diaphragm	RUB	C1505B	
17	Washer, Diaphragm (lower)	SS	45871B	
18*	O-Ring, Stem	RUB	00746E	
19	Stem	SS	8982401F	
20*	O-Ring, Body	RUB	00767E	
21*	Retainer Assembly, Disc	BRZ/Rub	C8964D	
22	Seat	303	62187A	
23	Nut, hex, Stem, Lower	303	6779806G	
24	Pipe Plug	BRS		
25	Screw Fil.Hd, 10-32 x 2.25 (Qty 4 on 100-300 psi)	BRS		
*	Repair Kit		9170007A	

CVCL 1 [2] 3 4  
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SHEET 1 OF 1  
DWG. NO. REV.  
47117 AC

●REGULATOR SPRING COLOR CODING CHART●

\* THESE FIGURES ARE ONLY APPROXIMATE. FINAL ADJUSTMENTS SHOULD BE MADE WITH A PRESSURE GAGE.

WIRE SIZE	SPRING NUMBER	COLOR	WIRE MATERIAL	CATALOG NUMBER	PSI RANGE	*PSI PER TURN
.080 DIA	C0492D	BLUE	S.S	CDB-7 CRL-5A	0-7	.75
					0-7	.75
.080 DIA	82575C	--	S.S.	CRD CRD-10A	1.9-6.5	.61
					1.9-6.5	.49
.116 DIA	81594E	--	S.S.	CRD CRD-10A	2-30	3.0
					2-30	2.4
.120 DIA	V5654J	GREEN	CHR VAN	CRL-5A CRD	5-25	4.0
					10-40	4.0
.162 DIA	32447F	NATURAL	S.S.	CDB-7 CRL-5A CRL-13	10-60	12.0
					10-60	12.0
					10-60	12.0
.162 DIA	V5695B	YELLOW	MUSIC WIRE	CDB-7 CRL-5A CRL-13	20-80	14.5
					20-80	14.5
					20-80	14.5
.207 DIA	C1124B	CAD PLT	MUSIC WIRE	CDB-7 CRL-13 CRL-5A	50-150	29.5
					50-150	29.5
					50-150	29.5
.225 DIA	V6515A	RED	MUSIC WIRE	CDB-7 CRL-13 CRL-5A	65-180	44.0
					65-180	44.0
					65-180	44.0
.115 X .218	71884B	RED	CHR VAN	CRL CRD CRD-10A	0-75	8.5
					15-75	9.0
					15-75	7.2
.118 X .225	71885J	GREEN	CHR VAN	CRL CRD CRD-10A	20-200	28.0
					30-300	27.0
					30-300	22.4
.225 X .295	1630201A	CAD PLT	CHR VAN	CRL-5A CRL	100-300	18.00
					100-300	18.00
.440 X .219	48211H	CAD PLT	STEEL	CRA-1B CRD-22 CRL-4A	200-450	17.0
					200-450	17.0
					100-450	17.0
WIRE SIZE	SPRING NUMBER	COLOR	WIRE MATERIAL	CATALOG NUMBER	RANGE FEET	*FEET PER TURN
.080 DIA	C0492D	BLUE	S.S.	CRA CRD-2	4.5-15	.82
					4.5-15	.82
.375 DIA	87719B 1 SPRING 2 SPRINGS 3 SPRINGS 4 SPRINGS 5 SPRINGS	EPOXY COATED	CHROME SILICON	CDS-5	5-40	1.0
					30-80	2.0
					70-120	3.0
					110-120	4.0
					150-200	5.0
.072	V5097A	--	302SS	CVC	1-17	.7
.375 DIA	2933502H 1 SPRING 2 SPRINGS 3 SPRINGS 4 SPRINGS 5 SPRINGS	EPOXY COATED	CHROME SILICONE	CDS-6	5-40	.75
					30-80	1.50
					70-120	2.20
					110-160	3.00
					150-200	3.70

CVCL 1 ② 3 4

DIST CODE 049

SHEET 1 OF 2



CATALOG NO.

DRAWING NO.

REV

67783

AS

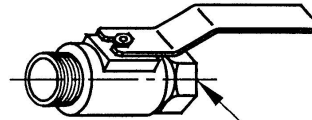
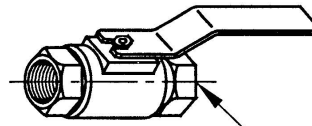
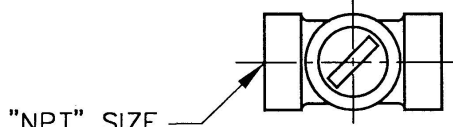
TYPE OF VALVE AND MAIN FEATURES

CK2 COCK/BALL VALVE

DESIGN

DRAWN	MGR	4-02-80
CHK'D	KD	4-03-80
APV'D	CH	4-07-80

SCALE: NONE



CLA-VAL PART NO. AND MATERIAL

BRONZE WITH HANDLE	STEEL WITH HANDLE	IRON WITH HANDLE	316 SST WITH HANDLE	316 SST W/ LOCKING HANDLE	BRONZE WITH HANDLE	MONEL WITH HANDLE	SIZE "NPT"
67783-01K *	-09C	-17F	-25J SUPSD BY-26G		-41F SUPSD BY-01K		1/8"
-02H	-10A	-18D	-26G	-51E SUPSD BY-26G -52C	-42D SUPSD BY-02H		1/4"
-03F *	-11J	-19B	-27E	-46E SUPSD BY-27E -53A	-45G	-48A SUPSD BY-49J	3/8"
-04D	-12G	-20K	-28C	-54J	-43B SUPSD BY-04D	-49J	1/2"
-05A	-13E	-21H	-29A		-44K SUPSD BY-05A		3/4"
-06J	-14C	-22F	-30J				1"
-07G	-15K	-23D	-31G				1 1/4"
-08E	-16H	-24B	-32E				1 1/2"
-50G			-47C				2"

\* SEE ENGINEERING APPROVED VENDORS TABLE (SHEET 2 OF 2).

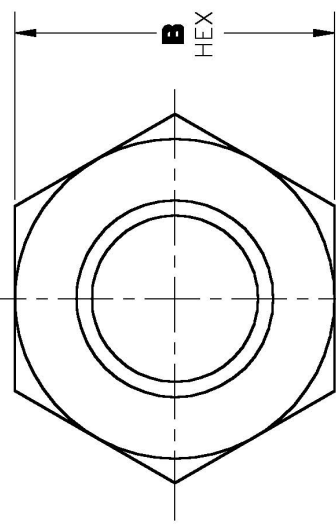
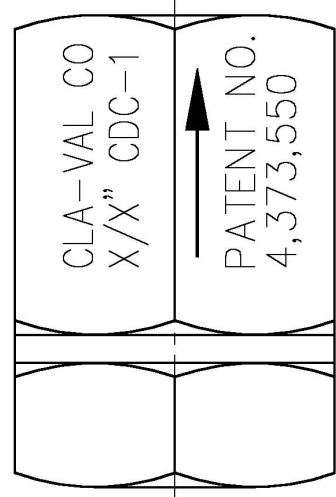
03-07-01  
 AK  
 ADDED \*\* TO PN. 67783-01K TO SH. 1 (ECO 18551)

CAD REVISION RECORD - DO NOT REVISE MANUALLY  
 DESCRIPTION  
 BY DATE  
 A-AR SEE REVISION FILE  
 AS ADDED ANDERSON BRASS 1/8 FPT X 1/8 MPT TO SHEET 2 AND

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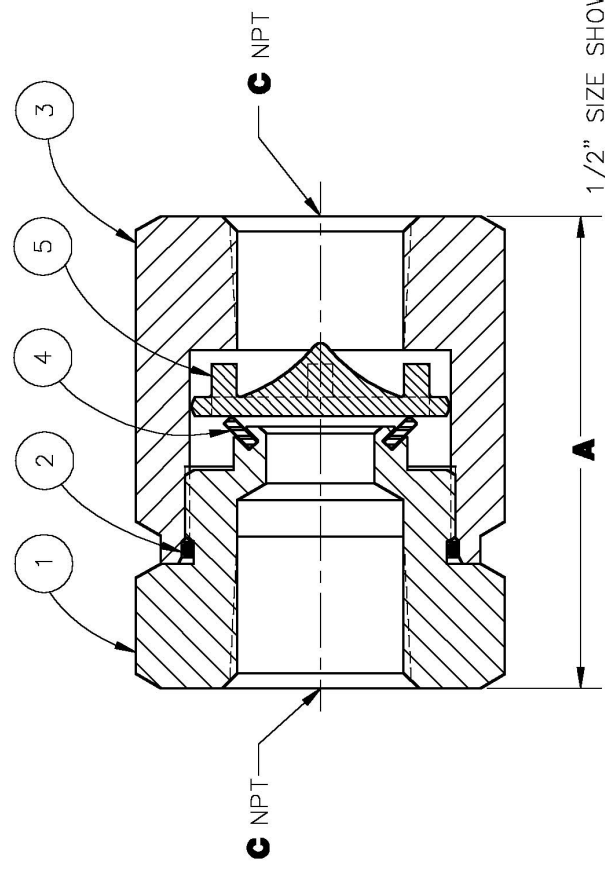
DWG NO. 98345 SH 1 REV E

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REVISION	
REV	DESCRIPTION
A-D	SEE REVISION FILE
E	REVISED & REDRAWN ON CAD, WAS "D" SIZE (ECO 14229)

DATE	APPROVED
11-18-93	EK



DESCRIPTION	A	B	C
3/8" CHECK VALVE	2.06	1.06	.38 (3/8)-18 NPT
1/2" CHECK VALVE	2.12	1.38	.50 (1/2)-14 NPT

ITEM NO.	QTY	REGD	NON-ENCLATURE OR DESCRIPTION
5	1		PLATE, VALVE
4	1		SEAL, VALVE RING
3	1		RETAINER, VALVE
2	1		O-RING
1	1		RETAINER, SEAL

PARTS LIST	
CONTRACT NO.	NEWPORT BEACH, CALIFORNIA
APPROVALS	DATE
DRAWN JC	11-30-84
CHECKED LFH	12-4-84
APPROVED CH	12-6-84
ENGR	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS DECIMALS ANGULAR ±1/32 .XXX ±.01 ±.5° SURFACE FINISH 125/BREAK CORNERS .010 MAX --DO NOT SCALE DRAWING--

CLA-VAL CO. NEWPORT BEACH, CALIFORNIA  
 TITLE: 3/8" & 1/2" CDC-1 CHECK VALVE  
 PATENT NO. 4,373,550  
 CAGE CODE DWG NO. 98345  
 REV. E  
 SCALE 2/1 SHEET 1 OF 1

DIST. CODE 007A  
 EK 11-22-93

## INSTALLATION / OPERATION / MAINTENANCE

— MODEL — **CV****Flow Control****DESCRIPTION**

The Cla-Val Model CV Flow Control is a simply-designed, spring-loaded check valve. Rate of flow is full flow in one direction and restricted in other direction. Flow is adjustable in the restricted direction. It is intended for use in conjunction with a pilot control system on a Cla-Val Automatic Control Valve.

**OPERATION**

The CV Flow Control permits full flow from port A to B, and restricted flow in the reverse direction. Flow from port A to B lifts the disc from seat, permitting full flow. Flow in the reverse direction seats the disc, causing fluid to pass through the clearance between the stem and the disc. This clearance can be increased, thereby increasing the restricted flow, by screwing the stem out, or counter-clockwise. Turning the stem in, or clockwise reduces the clearance between the stem and the disc, thereby reducing the restricted flow.'

**INSTALLATION**

Install the CV Flow Control as shown in the valve schematic. All connections must be tight to prevent leakage.

**DISASSEMBLY**

Follow the sequence of the item numbers assigned to the parts in the cross sectional illustration for recommended order of disassembly.

Use a scribe, or similar sharp-pointed tool to remove O-ring from the stem.

**INSPECTION**

Inspect all threads for damage or evidence of cross-threading. Check mating surface of seat and valve disc for excessive scoring or embedded foreign particles. Check spring for visible distortion, cracks and breaks. Inspect all parts for damage, corrosion and cleanliness.

**CLEANING**

After disassembly and inspection, cleaning of the parts can begin. Water service usually will produce mineral or lime deposits on metal parts in contact with water. These deposits can be cleaned by dipping the parts in a 5-percent muriatic acid solution just long enough for deposits to dissolve. This will remove most of the common types of deposits. **Caution: use extreme care when handling acid.** If the deposit is not removed by acid, then a fine grit (400) wet or dry sandpaper can be used with water. Rinse parts in water before handling. An appropriate solvent can clean parts used in fueling service. Dry with compressed air or a clean, lint-free cloth. Protect from damage and dust until reassembled.

**REPAIR AND REPLACEMENT**

Minor nicks and scratches may be polished out using a fine grade of emery or crocus cloth; replace parts if scratches cannot be removed.

Replace O-ring packing and gasket each time CV Flow Control is overhauled.

Replace all parts which are defective. Replace any parts which create the slightest doubt that they will not afford completely satisfactory operation. Use Inspection steps as a guide.

**REASSEMBLY**

Reassembly is the reverse of disassembly; no special tools are required.

**TEST PROCEDURE**

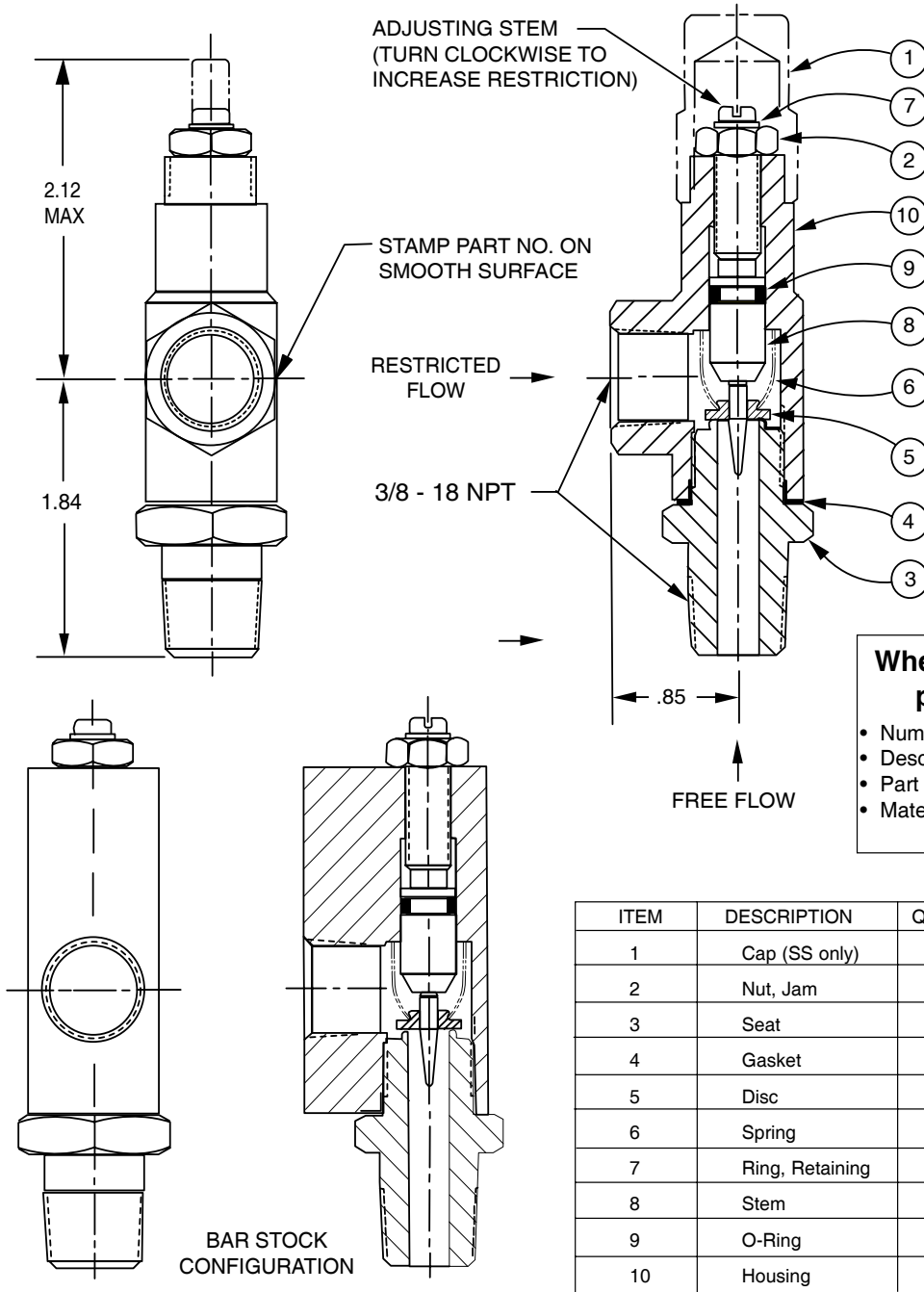
No testing of the flow Control is required prior to reassembly to the pilot control system on Cla-Val Main Valve.

PARTS LIST



# CV

## 3/8" Flow Control



**When ordering parts, please specify:**

- Number Stamped on Side
- Description (CV Flow Control)
- Part Description
- Material

ITEM	DESCRIPTION	QUAN.
1	Cap (SS only)	1
2	Nut, Jam	1
3	Seat	1
4	Gasket	1
5	Disc	1
6	Spring	1
7	Ring, Retaining	1
8	Stem	1
9	O-Ring	1
10	Housing	1



# 700 Series Product Identification

## How to Order

### Proper Identification

For ordering repair kits, replacement parts, or for inquiries concerning valve operation it is important to properly identify Cla-Val products already in service. Include all nameplate data with your inquiry. Pertinent product data includes valve function, size, material, pressure rating, end details, type of pilot controls used and control adjustment ranges.

### Identification Plate

For product identification, cast in body markings are supplemented by the identification plate illustrated on this page. The plate is mounted in the most practical position. **It is extremely important that this identification plate is not painted over, removed, or in any other way rendered illegible.**

### Limited Warranty

Automatic valves and controls as manufactured by Cla-Val are warranted for one year from date of shipment against manufacturing defects in material and workmanship which develop in the service for which they are designed, provided the products are installed and used in accordance with all applicable instructions and limitations issued by Cla-Val.

We will repair or replace defective material, free of charge, which is returned to our factory, transportation charges prepaid, provided that, after inspection, the material is found to have been defective at time of shipment. This warranty is expressly conditioned on the purchaser's giving Cla-Val immediate written notice upon discovery of the defect.

Components used by Cla-Val but manufactured by others, are warranted only to the extent of that manufacturer's guarantee.

This warranty shall not apply if the product has been altered or repaired by others, and Cla-Val shall make no allowance or credit for such repairs or alterations unless authorized in writing by Cla-Val.

### Terms Of Sale

#### ACCEPTANCE OF ORDERS

All orders are subject to acceptance by our main office at Newport Beach, California.

#### CREDIT TERMS

Credit terms are net thirty (30) days from date of invoice.

#### PURCHASE ORDER FORMS

Orders submitted on customer's own purchase order forms will be accepted only with the express understanding that no statements, clauses, or conditions contained in said order form will be binding on the Seller if they in any way modify the Seller's own terms and conditions of sales.

#### PRODUCT CHANGES


The right is reserved to make changes in pattern, design or materials when deemed necessary, without prior notice.

#### PRICES

All prices are F.O.B. Newport Beach, California, unless expressly stated otherwise on our acknowledgement of the order. Prices are subject to change without notice. The prices at which any order is accepted are subject to adjustment to the Seller's price in effect at the time of shipment. Prices do not include sales, excise, municipal, state or any other Government taxes. Minimum order charge \$75.00.

#### RESPONSIBILITY

We will not be responsible for delays resulting from strikes, accidents, negligence of carriers, or other causes beyond our control. Also, we will not be liable for any unauthorized product alterations or charges accruing there from.

SIZE & CAT. NO.		CODE
	STOCK NO.	MFD. BY CLA-VAL NEWPORT BEACH, CALIF. U.S.A.
	CLA-VAL AUTOMATIC CONTROL VALVES	

### Specify when ordering

- Model Number
- Adjustment Range (As Applicable)
- Valve Size
- Optional Features
- Pressure Class

### How To Order

There are many valves and controls manufactured by Cla-Val that are not listed due to the sheer volume. For information not listed, please contact your local Cla-Val representative.

### Unless Otherwise Specified

- X43 "Y" Strainer is included.
- CK2 Isolation Valves is included in price on 6" and larger valve sizes.

### Disclaimer Of Warranties And Limitations Of Liability

The foregoing warranty is exclusive and in lieu of all other warranties and representations, whether expressed, implied, oral or written, including but not limited to any implied warranties or merchantability or fitness for a particular purpose. All such other warranties and representations are hereby cancelled.

Cla-Val shall not be liable for any incidental or consequential loss, damage or expense arising directly or indirectly from the use of the product. Cla-Val shall not be liable for any damages or charges for labor or expense in making repairs or adjustments to the product. Cla-Val shall not be liable for any damages or charges sustained in the adaptation or use of its engineering data and services. No representative of Cla-Val may change any of the foregoing or assume any additional liability or responsibility in connection with the product. The liability of Cla-Val is limited to material replacements F.O.B. Newport Beach, California.

### Risk

All goods are shipped at the risk of the purchaser after they have been delivered by us to the carrier. Claims for error, shortages, etc., must be made upon receipt of goods.

### EXPORT SHIPMENTS

Export shipments are subject to an additional charge for export packing.

### RETURNED GOODS

1. Customers must obtain written approval from Cla-Val prior to returning any material.
2. Cla-Val reserves the right to refuse the return of any products.
3. Products more than six (6) months old cannot be returned for credit.
4. Specially produced, non-standard models cannot be returned for credit.
5. Rubber goods cannot be returned for credit, unless as part of an unopened repair kit which is less than six months old.
6. Goods authorized for return are subject to a 35% (\$75 minimum) restocking charge and a service charge for inspection, reconditioning, replacement of rubber parts, retesting and repackaging as required.
7. Authorized returned goods must be packaged and shipped prepaid to Cla-Val., 1701 Placentia Avenue, Costa Mesa, California 92627-4475.

Distributed By: M&M Control Service, INC.

Phone: 800-876-0036 Fax: 847-356-0747 Email: Sales@mmcontrol.com

## INSTALLATION / OPERATION / MAINTENANCE



# 700 SERIES Repair Kits

The Cla-Val 700 Series valve repair kit is the only recommended spare part. The valve series is highly reliable due to fewer parts to create problems.

Valve repair kits are recommended over individual liner sales. Kits offer all essentials for easy installation to include: liner, lubricant, liner retainer hardware, and instructions.

### REPAIR KIT PART NUMBERS:

	2"	3"	4"	6"	8"	10"	12"
Natural Rubber 65 Durometer	R2001501A	R2001502A	R2001503J	R2001504G	R2001505A	R2001506A	R2001507K
EPDM 70 Durometer	R2002201J	R2002202G	R2002203E	R2002204C	R2002205K	R2002206H	R2002207F
Nitrile 70 Durometer	R2002301G	R2002302E	R2002303C	R2002304A	R2002305H	R20012306F	R2002307D
Silicone 70 Durometer	R2001401F	R2001402D	R2001403B	R2001404K	R2001405G	R2001406E	R2001407C
Viton 70 Durometer	R2002101A	R2002102J	R2002103G	R2002104E	R2002105A	R2002106K	R2002107H

### LINER PART NUMBERS:

	2"	3"	4"	6"	8"	10"	12"
Natural Rubber 65 Durometer	R940001	R940101	R940201	R940301	R940401	R940501	R940601
EPDM 70 Durometer	R940006	R940106	R940206	R940306	R940406	R940506	R940606
Nitrile 70 Durometer	R940007	R940107	R940207	R940307	R940407	R940507	R940607
Silicone 70 Durometer	R940003	R940103	R940203	R940303	R940403	R940503	R940603
Viton 70 Durometer	R940005	R940105	R940205	R940305	R940405	R940505	R940605

**When ordering, please give complete nameplate data of the valve and/or control being repaired.  
MINIMUM ORDER CHARGE APPLIES.**

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